



Park Tool USA 2003

40th
Park
Bicycle Tools
Since 1963



Index

Aprons	42
Axle Vises	24
Bottom Bracket Tools	25-26
Brake Tools	30
Chain Tools	33
Cleaning & Lubrication	31-32
Cone Wrenches	24
Crankset Tools	27-28
Display Systems	41
Frame & Fork Tools	34-40
Freewheel/ Cassette Tools	23
Headset Tools	26, 29, 35-38
Hex Wrenches	19-22
Multi-Tools	17-18
Park Tool Logo Items	42
Pedal Tools	28-29
Pin Spanners	25-26
Pumps	14
Repair Stands	3-6
Repair Stand Accessories	6-8
Repair Stand Clamps, Covers & Parts	8
Spoke Wrenches	12
Sprocket Removers	23
Tire & Wheel Tools	9-14
Tool Kits	15-18
Torque Wrenches, Sockets & Bits	38
Truing Stands	9-10
Warranty Information	1
Wheel Dishing Gauges	11

Our forty years of manufacturing experience ensures you get a well built product. The forty employees of Park Tool take pride in bringing you the most complete line of bicycle tools on the planet.

Catalog Legend

Tech Note

Look for the "Tech Note" box for important technical information

Tech Tips Online

Look for the "Repair Help" button and a web address for more information in the repair help section of our web site.



Repair Help

Park Tool Limited Lifetime Warranty

Park Tool Company backs its tools with a limited lifetime warranty. If a Park Tool product fails to perform its intended purpose, under normal usage, due to defects in material or workmanship, the tool will be repaired or replaced at our option. Tools that are worn from normal use, or damaged due to accident, abuse, neglect, or modification are not covered by the warranty. When possible, tools not covered under warranty will be repaired for a reasonable charge. This warranty does not cover consequential damage or cost of injury incurred by the user. The TW-3 and TW-4 Torque Wrenches are warranted for one year from date of purchase. Tools for warranty consideration should be returned to the point of purchase or to Park Tool Company.

40 years



It hardly seems possible that it was forty years ago we built our first tools for the bicycle industry. Forty years and millions of tools later our passion remains the same: Build the best tools! The people of Park Tool thank you for your loyalty and patronage over the years. Your business has allowed us to stay focused on tool innovation, quality and reliability as well as helping us become the largest manufacturer of bicycle specialty tools in the world. Again, thanks for your business, we promise this is only the beginning!

- Eric Hawkins and Howard Hawkins

The rest of the story...

We believe our business has been successful because of our faith in God. Man is constantly looking for success and trying to acquire wealth, but is always striving for something more. He will never be satisfied until settling the most important of all questions in life — his relationship with God. That relationship is possible through belief in His Son, Jesus Christ.



Special thanks to
Tom and Karen Kieffer
for providing some
vintage material for
our cover photo

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Printed in U.S.A. on recycled paper.
10% Post consumer fiber

Go to School with Park Tool

The Park Tool School is a pre-packaged program and curriculum designed to assist the retailer in running bike repair clinics. The Park Tool School contains a detailed Store/Instructor's Manual to guide planning the curriculum and promoting the clinic for the store. The corresponding Student Manual provides information on basic mechanical skills as well as detailed instructions for repairing and maintaining wheels, bearing assemblies, braking and shifting systems, etc. – everything the student needs to know to keep their bicycle rolling smoothly and safely. The material in the Student Manual acts as the outline for each session of the clinic to be augmented by the hands on demonstration of the instructor and the student working on his or her own bicycle. After the clinic is done, students keep their manual as a reference of what was covered in the course. Retailers purchasing the program will be posted to the Park Tool web site at: www.parktool.com where customers can access a list of participating dealers.



Park Shop Service and Supply

Park Shop Service and Supply is a dealer-direct division of Park Tool, offering a full range of shop supplies for the professional bicycle dealer and mechanic. Park Shop Service and Supply features:

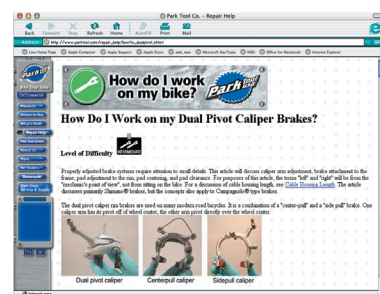
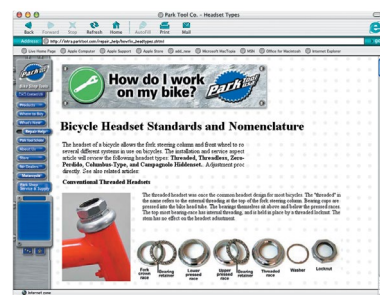
- Dickies brand professional work clothes, custom embroidered with your shop's logo
- Equipto brand industrial quality work benches, parts drawers, storage cabinets, and mezzanines in custom colors and specifications
- Aqueous parts washers and biodegradable cleaning solutions
- Park Tool School instructional materials
- The Park Tool TS-3 Master Wheel Truing Stand
- Cushioned floor mats, disposable nitrile mechanic's gloves, shop stools, hand cleaner, and more

View the full Park Shop Service and Supply line at www.parktool.com or request a catalog by calling 888-568-4959

Park Tool Web Site

Considered by many shop and home mechanics as one of the most useful web sites in the bike industry, the completely redesigned Park Tool Web Site features:

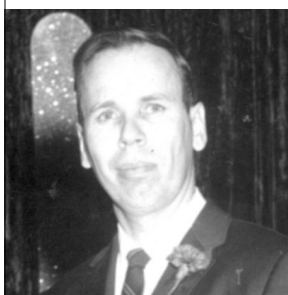
- Descriptions and photos of our complete line of nearly 250 bicycle specialty tools
- Detailed instructions for almost any repair or maintenance task
- "Bike Map" Tool Locator for helping select the right tool for the job
- Recommended tool lists for professional and home mechanics
- Downloadable tool instruction sheets
- Parts lists and exploded view drawings for most Park Tool products
- Virtual factory tour
- Park Tool retailer locator
- Technical support e-mail
- On-line store for purchasing shirts, hats, mugs, and other logo merchandise
- "Tool Talk" on-line technical newsletter



Park Tool's web site can be found at:

www.parktool.com
e-mail: info@parktool.com

1956



Howard Hawkins and Arthur Engstrom purchased a small bike shop, "Hazel Park Radio and Bike Shop". They sold new and used bikes and ice skates, sharpened lawn mowers, made keys, fixed radios and TV's, and did welding and general repairs. 1st year sales: 56 new bikes.



Intro to Repair Stands

Investing in a high quality repair stand is the first step toward building a high quality workstation. Over the past 40 years we've built hundreds of thousands of workstands for home mechanics, shop mechanics, and professional race mechanics all over the world. Many of the PRS-1 stands we built in the 1960's are still in use daily, and we're constantly striving to improve and update our newest generation of stands. Each of our models offer different features and quality levels to ensure a model for nearly every purpose. All of our stands are made to allow full rotation to ensure a comfortable working position at all times. We also offer a complete line of replacement parts to keep your investment running smoothly. Ask any professional mechanic about their stand and you're bound to hear "Park Tool" as the response. Insist on the quality and innovation of genuine Park Tool workstands. Designed and built to last for years of use. Park Tool Repair Stands feature the famous Park Tool clamp, unique enough to be granted a U.S. Patent.

Home Mechanic Repair Stand PCS-1

More and more cycling enthusiasts are demanding a high-quality repair stand so they can do their own bicycle repairs. We've taken the best features of our shop stands and built them into this home mechanic stand:

- Clamping height quickly adjusts from 54" to 72" for a comfortable working position.
- A quick-adjusting clamp that fits frame tubes up to 1-5/8".
- Infinite 360 degree rotation for securing bike at a variety of angles.
- Quality construction for years of trouble-free use.
- Flip handle makes it easy to secure the angle of the bike.
- Tapered rotational locking system.
- Folds easily for storage.
- Competitively priced.
- Strong, sturdy, and attractive.
- Constructed of heavy steel tubing and powder coated for a long lasting finish.
- Rubber feet are adjustable for uneven floors.

For easy storage, simply lift the stand and the legs fold together. Backed by the Park Tool warranty and reputation for quality.



Just lift and the PCS-1 folds.

Extension for PCS-1 Repair Stand Kit PCS-EXT

The new PCS-EXT adds up to 21 inches of fully adjustable working height to the PCS-1 Home Mechanic Repair Stand. Positions bike at a comfortable working height—even when clamping on the seatpost. Quick release collar allows the height to be changed in seconds. Works on all PCS-1 Repair Stands using a composite top tube assembly. The PCS-EXT will be included with all PCS-1 Repair Stands in 2003.



NEW

Professional Race Stand PRS-5

Originally developed for professional road and mountain bike race teams, the PRS-5 is a high quality, fully adjustable stand that quickly folds for easy transport and storage. Used by more professional road and mountain bike race teams than any other stand.

Key features include:

- Clamping pressure is fully adjustable.
- Elvax® covered cast aluminum jaws can be adjusted to fit any frame tube up to 1-5/8".
- Bicycle can be rotated a full 360 degrees and securely locked at any angle using the exclusive Park Tool tapered rotational locking system.
- The height of the clamp is adjustable from 40" to 60" so the user can work at the height that is most comfortable and efficient.
- The entire repair stand weighs less than 17 lbs. and quickly and easily folds down to 40" x 7" x 7" for easy carrying and storage. Includes nylon travel bag.
- The legs on the PRS-5 fold out to form a base that is super strong and stable.
- The PRS-5 is constructed of a combination of high tech materials: custom drawn aluminum tubing, composite fittings, and powder coating for durability.

Truly in a class by itself, the PRS-5 Professional Race Stand is no longer a "custom" stand available only to race teams. Now it's available to anyone looking for a high quality repair stand that is strong, reliable, lightweight, and portable.

Updated
Now Height Adjustable

Updated

Deluxe Home Mechanic Repair Stand PCS-4

The PCS-4 has all the features of the PCS-1, but adds our Adjustable Linkage Clamp (the same clamp used in our heavy duty shop stands) and a new leg stabilizing system that creates a rock-solid base that resists tipping. Perfect for heavier duty home use or light duty shop use.

Wheel Truing Stand Attachment TS-5

The TS-5 turns any PRS-5, PCS-1, or PCS-4 made after 6/96 into a convenient wheel truing stand. Easy to install and light in weight, the compact TS-5 allows accurate truing of 16" to 27" wheels. Wheel dishing (centering the rim between the hub's locknuts) is performed by flipping the wheel in the stand, or, by using the TS-5 with a WAG-3 or WAG-4 Wheel Dishing Tool (not included). Perfect for the race or home mechanic.



Fold, pack, and go!

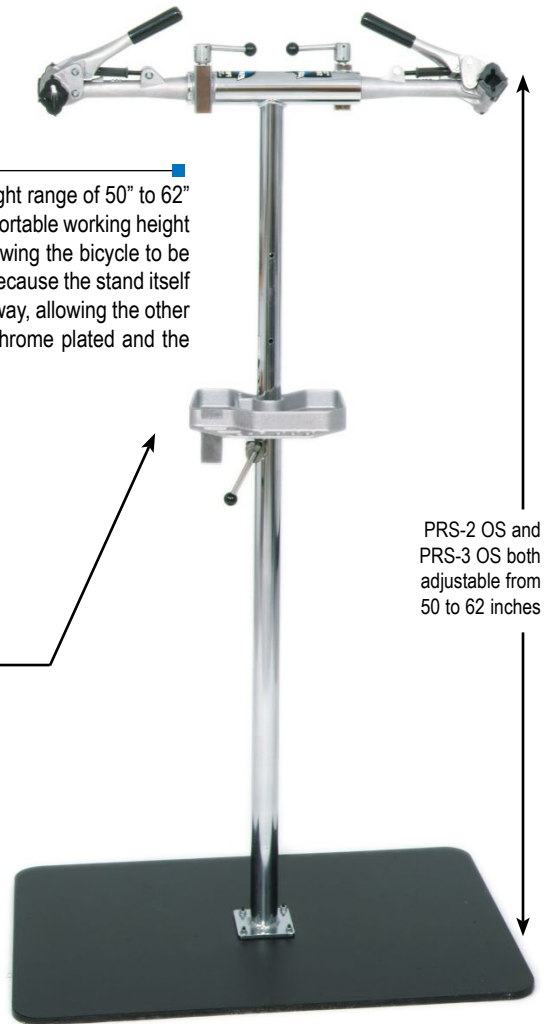
1957



Art and Howie, along with employee Jim Johnson, made their first repair stand. The stand made repair work faster and easier. Instead of turning bikes upside down on the handlebars and saddle, they could now be held securely at standing height.

Deluxe Double Arm Repair Stand PRS-2 OS

The standard for the past 30 years. Outstanding stability and a working height range of 50" to 62" (127-158cm)—high enough and stable enough to position the bike at a comfortable working height even when clamping on the seat post. The clamps rotate 360 degrees, allowing the bicycle to be positioned at any angle, and can be adjusted for frame tubes up to 1-5/8". Because the stand itself also rotates horizontally 360 degrees, one bicycle can be swung out of the way, allowing the other clamp to be used for "rush" repair jobs. The entire framework is heavily chrome plated and the steel base is painted. The stand is also available without the base.



PRS-2 OS and PRS-3 OS both adjustable from 50 to 62 inches

TOOL TRAY INCLUDED

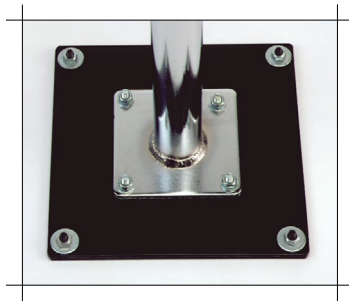
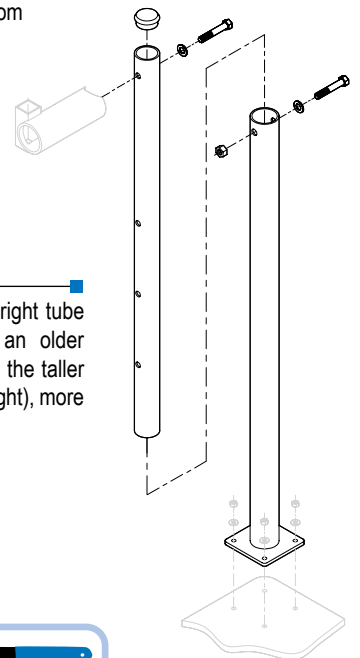


Deluxe Single Arm Repair Stand PRS-3 OS

This stand is one-half of the Park Tool Deluxe Double Arm Repair Stand (PRS-2 OS), and incorporates most of the same features in a stand suitable for smaller areas. The clamp rotates 360 degrees and is adjustable for virtually any size frame tubing up to 1-5/8". Clamp height is adjustable from 50" to 62" (127-158cm). Uses larger diameter tubing and a 65 pound base to ensure a rigid working station. The PRS-3 OS is heavily chrome plated and is also available without the base.

PRS-3 Conversion Kit #126A

The #126A includes the upright tube parts needed to convert an older model PRS-3 (pre 1998) to the taller (50" to 62" of adjustable height), more stable PRS-3OS.



Floor Plate FP-2

Permanently and securely attach your Park Tool Repair Stand to the floor of your shop with our Floor Mounting Plate. Made with an 8" square of steel, it attaches to stand with four bolts, which are included.



TECH NOTE
Clamping Tip: The clamps used on the PRS-2 OS, PRS-3 OS, PRS-4 OS, PRS-4W, and PRS-12 may be removed from the stand, and then clamped to the bike. Lift the bike and clamp together and insert into the stand.





Deluxe Wall Mount Repair Stand PRS-4W

Designed to be easily mounted to any post or wall stud, the PRS-4W is a shop quality stand using the same clamp and locking system as the PRS-2 OS, PRS-3 OS, and PRS-4 OS. Powder coat finish. (Mounting bolts not included).



Home Mechanic Bench Mount Repair Stand PCS-2

This is the bench mount version of our popular Home Mechanic Repair Stand (PCS-1). It incorporates the same adjustable clamp and will rotate the bicycle 360 degrees, holding it steady at any angle. Durable powder coating. Mounts to any flat surface. (Mounting bolts not included).



Bench Mount Repair Stand PRS-7

Easily mounted on any workbench. Uses the same adjustable linkage clamp and locking system as the PRS-5. Mounting flange has four holes, allowing use of bolts or lag bolts to mount. Durable powder coated finish. (Mounting bolts not included).



Deluxe Bench Mount Repair Stand PRS-4 OS

The Deluxe Bench Mount Stand uses the same clamp as the PRS-2 OS, PRS-3 OS, PRS-4W. The clamp rotates 360 degrees, allowing the bike to be positioned at any angle. Mounts easily to any flat surface. (Mounting bolts not included).



Extreme Range Clamp 100-5X

The same features as the 100-3X Clamp, but in a version that fits any PRS-5, PRS-7, or PCS-4 with a composite top tube assembly, as well as any PCS-1 or PCS-2 manufactured after 12/01.



Extreme Range Repair Stand Clamp 100-3X

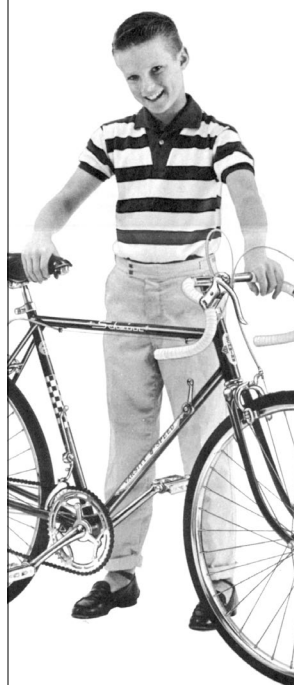
The 100-3X Repair Stand Clamp fits into our Deluxe Repair Stands and allows you to work easily and efficiently on almost any bike, no matter what the size or shape of the frame tubes. The 100-3X does it all:

- Clamps virtually any size or shape frame tube, including oversized, square, rectangular, and even aero shaped tubes. Ideal for hard-to-clamp recumbent bikes.
- Quick-adjusting "Slide and Lock" system allows the clamping jaws to adjust from 7/8" (22mm) to 4" (100mm) in a flash. Clamping pressure is fully adjustable.
- The unique design allows the clamp to actually pivot 90 degrees, allowing either the top and bottom or the left and right sides of a tube to be clamped (as pictured).
- Narrower (3") jaws for clamping on frames with tight access areas.
- Fits any PRS-2, PRS-2OS, PRS-3, PRS-3OS, PRS-4, PRS-4OS, PRS-4W, PRS-11, or PRS-12 Repair Stand, or any PRS-5 Repair Stand manufactured prior to 6/96.



Because of the tremendous clamping pressure potential, a good rule of thumb when adjusting the 100-3C or 100-5C clamp is to adjust the clamp so it's possible to close it with the force of two fingers. This prevents damage to frames regardless of frame material.

1959



Schwinn introduced "racing bikes", the first being the Varsity, an 8 speed derailleur equipped bike. Bikes were becoming more complicated, meaning new tools were a necessity. Many tools were invented, mostly for our own use.



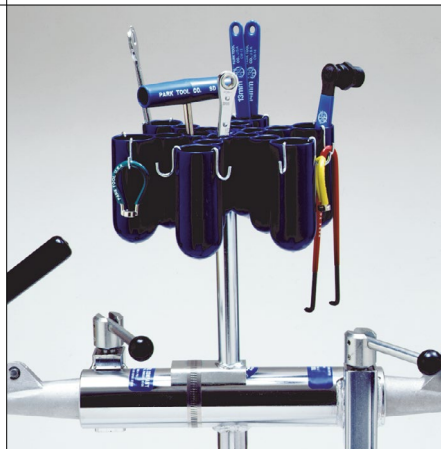
Work Tray 104

This large tray is ideal for holding small parts and tools. It features deep sides so small items stay put. A variety of slots and holes hold any tool. Fits all Park Tool Repair Stands except PRS-2 OS, PRS-3 OS, PRS-4 OS, PRS-13 and pre 2002 PRS-5.



Cast Aluminum Tool Tray 105

The 105 is a handy and sturdy cast aluminum tray with deep-walled compartments and assorted slots for holding tools, lubes, and small parts. Fits all PRS-2, PRS-2 OS, PRS-3, PRS-3 OS, and PRS-13 Shop Stands, as well as PRS-6, PCS-1, and PCS-4 Repair Stands manufactured after June '96.



Tool Kaddy TK-2

This handy unit is perfect for storing frequently used tools right at your fingertips. The Tool Kaddy rotates to bring needed items up close, features deep pockets, and includes 12 hooks. The TK-2 mounts easily using the included mounting hardware on Park Tool Repair Stands PRS-2, 3, 4, 11, 12 and 13, including OS models.

Internal Seat Tube Clamp ISC-1



Clamping directly onto frames made from carbon fiber and other ultra-thin materials can cause inadvertent frame damage. The ISC-1 is designed to allow you to hold frames securely without clamping onto a tube and to raise the bike to a more comfortable working height. To use, insert the ISC-1 into the seat tube, turn the knob to expand the tool, and then clamp into any Park Tool Repair Stand. Fits frames with seat tube diameters 25mm to 27.4mm.



Handlebar Holder HBH-1

The Handlebar Holder is designed to hold the handlebars stationary, keeping the front wheel from "flopping" while the bike is worked on. It will hold the handlebar securely when the bicycle is rotated to any position in your Park Tool Repair Stand. Works on virtually all mountain and road bikes. Velcro® strap is included to attach the Handlebar Holder to the frame.

Replacement Clamps

Replacement clamps fit frame tubes from 1" to 1-5/8", allow for cable routing on the top tube, and feature replaceable jaw covers.



100-3C

Adjustable Linkage Clamp fits PRS-2, PRS-2 OS, PRS-3, PRS-3 OS, PRS-4, PRS-4W and PRS-4 OS stands; fits PRS-5 stands made before 6/96.



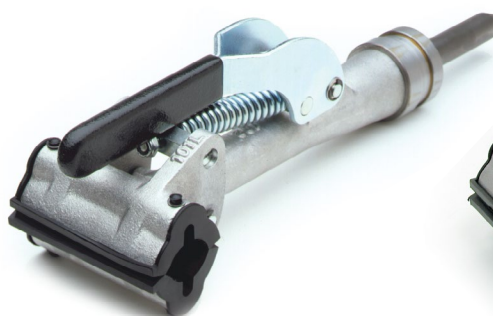
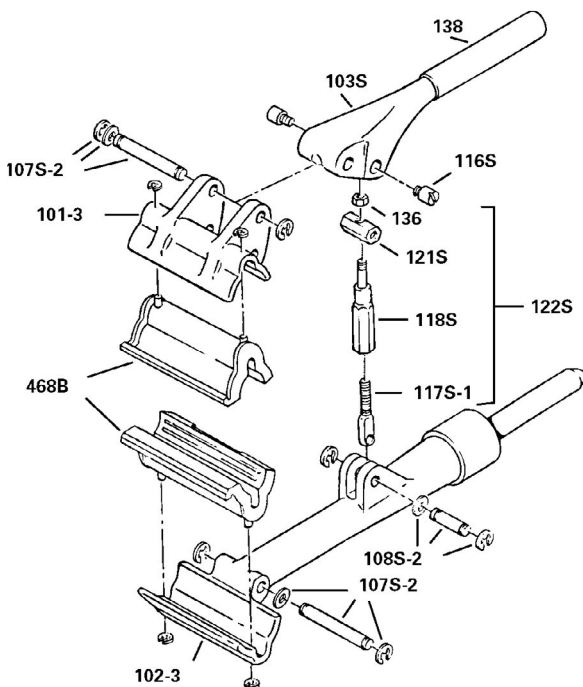
100-1C

Spring Linkage Clamp fits PCS-1 and PCS-2 stands made after 6/96.



100-2C

Spring Linkage Clamp fits PCS-1 and PCS-2 stands made before 6/96.



100-8C

Spring Linkage Clamp fits PRS-6, PRS-7, and PRS-8 stands made before 6/96.



100-5C

Adjustable Linkage Clamp fits PCS-4, PRS-5, PRS-6, and PRS-7 stands made after 6/96.

Replacement Parts for Clamp 100-3C

138	Handlegrip
117S-1	Eyebolt
103S	Handle
107S-2	Pin w/washers and circlips
118S	Adjusting barrel
101-3	Moveable jaw
121S	Adjusting barrel pivot
468B	Clamp cover set w/circlips
136	Nut, 1/4-28
102-3	Rotating shaft
116S	Cap screw
108S-2	Pin w/washers and circlips
122S	Linkage complete

Repair Kit for 100-3C Clamp PRS-CRK

Includes (1) 122S, (2) 116S, (1) 108S-2, (2) 107S-2.



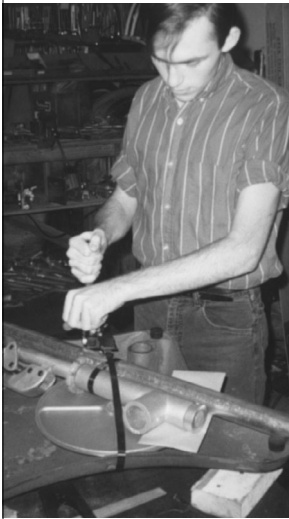
Park Tool makes two basic types of clamps: fully adjustable and spring linkage. The 100-3C, 100-5C, 100-3X and 100-5X Adjustable Clamps allow infinite adjustment of clamping pressure. There are some situations where the bike should be very firmly clamped, and others where very light pressure is needed, and these clamps allow this adjustment. In comparison, the 100-1C and 100-8C Spring Linkage Clamps rely on constant spring pressure. While fine adjustment of the pressure being applied to a tube is not possible, the spring linkage clamps are very simple and easy to use.

Replacement Clamp Covers

Available in five models to fit all Park Tool Repair Stand clamps.

- **468G**
Fits PCS-1 and PCS-2 with double cable reliefs.
- **468B**
Fits PRS-2 through PRS-8 with double cable reliefs.
- **467B**
Fits PRS-2 through PRS-8 with single cable relief.
- **467G**
Fits PCS-1 and PCS-2 with single cable relief.
- **466**
Fits original clamps with plastic-dipped jaws. Old plastic should be removed before installing new covers.

1963



First repair stands were manufactured and sold. A large, cast iron base was used, with a choice of casters or solid feet. Base was marked "Hazel Park Cycle Center, St. Paul, MN." Sales were directly to dealers. Sales to distributors were still some time off.



Master Truing Stand TS-3

When only the best equipment will do, look no further than the TS-3 Truing Stand. Built to exacting specifications using the highest quality materials available, this stand delivers an unprecedented level of accuracy. You now can quantify the trueness of a wheel using the optional factory dial indicator package.

Designed from the ground up to be the new standard in truing stands, the TS-3 Truing Stand gives you all of these important features to assure you of absolute precision and accuracy.

1. The TS-3 Truing Stand will center (dish) a wheel, relative to the faces of the hub locknut, to within 0.25mm (0.01 inch).
2. The linear motion of the upright arms ensures superior alignment.
3. Optional dial indicators provide quantified measurement of radial and lateral run out allowing exact specifications to be maintained, and allowing strict adherence to shop and industry standards.
4. The angle of the TS-3 Truing Stand can be adjusted so it can be used comfortably by mechanics of different heights.
5. Precision ground parts and precise bearings ensure long-lasting, smooth operation.

6. The caliper arm moves quickly and easily saving time when mounting the wheel. The arm stores out of the way to prevent damage to the arm.

TS-3	Stand only
1554-1	Centering Gauge for TS-2 and TS-3 (included with TS-3)
1555-1	Dial Indicator Set with brackets
1556-1	Dial Indicator Bracket Set only (no dials)

(TS-3 shown with 1555-1 Dial Indicator Set.)

In the U.S. the TS-3 and accessories are available only from
Park Shop Service & Supply
888-568-4959



Professional Wheel Truing Stand TS-2

The Park Tool Professional Truing Stand is the stand to choose for heavy shop use. Accepts wheels from 16" to 28" with or without tire removed. Both axle-holding uprights move simultaneously, always centering wheel hub with calipers, regardless of hub width. Calipers and caliper arm are spring-loaded to prevent jamming with badly out-of-true wheels. Made of heavy chrome plated steel with nylon bushings at pivot points. Can be bench-mounted or vise-held. The standard of the industry. If a forward or backward tilt is desired, use with Truing Stand Tilting Base (TSB-2). For precision work, the TS-2 should be used with a dishing gauge

Repair Help

TS-2 adjustments:

www.parktool.com/repair_help/ts2.shtml



Truing Stand Tilting Base TSB-2

We've designed the Tilting Base specifically for use with our Park Tool Professional Wheel Truing Stand. It allows for adjustment of the truing stand 20 degrees forward or backward for comfortable use at any bench height. The handy bins in the front of the Tilting Base are specially designed to hold Park Tool Spoke Wrenches and other small items such as spoke nipples. The bin corners are rounded to make even the smallest part easy to retrieve. Reinforced black nylon body will stand up to heavy use. Holes are provided for mounting to workbench or other surfaces for greater stability.



Wheel Truing Stand Attachment TS-5

The TS-5 turns any PRS-5, PCS-1, or PCS-4 made after 6/96 into a convenient wheel truing stand. Easy to install and light in weight, the compact TS-5 allows accurate truing of 16" to 27" wheels. Wheel dishing (centering the rim between the hub's locknuts) is performed by flipping the wheel in the stand, or, by using the TS-5 with a WAG-3 or WAG-4 Wheel Dishing Tool (not included). Perfect for the race or home mechanic.

Home Mechanic Wheel Truing Stand With Dishing Tool TS-7

The TS-7 is a high quality truing stand designed specifically for the home mechanic. Constructed from heavy gauge steel, the TS-7 allows extremely accurate and reliable wheel truing at an economical price. Dishing (centering) is performed using the portable wheel dishing tool (WAG-3), included with the stand. The TS-7 can be used on almost any 20" to 700c wheel and can be used freestanding or bolted to a bench for extra stability.



Includes
WHEEL DISHING TOOL

1967



The original location was proving much too small, so a new 7,000 sq. ft. modern cyclery was built. Since the store was no longer in the Hazel Park Neighborhood, the store name was changed to Park Schwinn Cycle Center. At this time, a small corner of the bike shop was used for tool design.

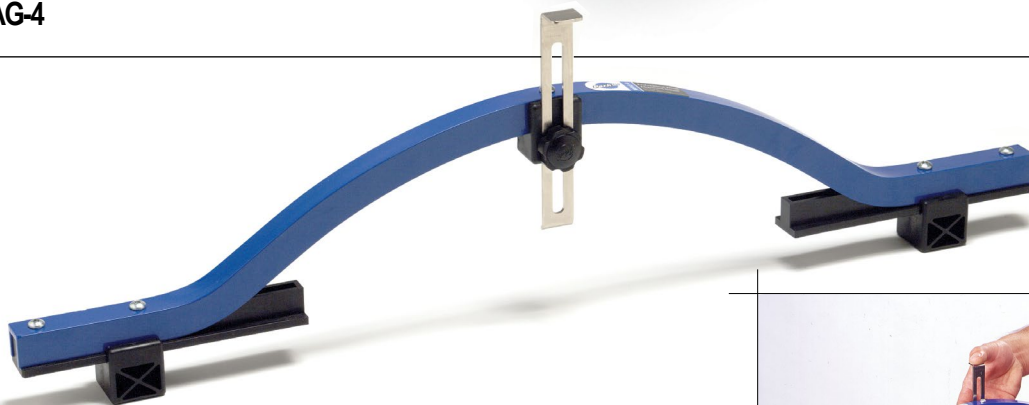


Spoke Tension Meter TM-1

The key to wheels that are strong and reliable is having spokes that are properly and uniformly tensioned. The TM-1 Tension Meter accurately and reliably measures the absolute tension of each of the spokes in a wheel, as well as the relative tension between all the spokes in a wheel. Easy to use and priced affordably, the TM-1 works on nearly any bicycle spoke—no matter what the diameter, material, or shape. Not just for the experienced mechanic, the TM-1 is for anyone building or truing wheels, diagnosing wheel problems, or assembling new bikes. It's a tool that belongs on every workbench.



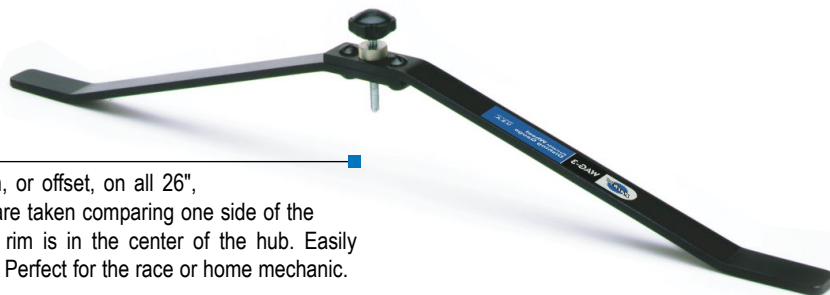
Wheel Alignment Gauge WAG-4



For a wheel to perform properly, it is important for the rim to be centered between the locknuts of the hub, or "dished". To check this, and to make precision adjustments, a wheel alignment gauge (also called a "dishing tool") is a must. The WAG-4 allows easy checking of the dish on road, mountain, or BMX wheels from 16" to 28". It works with any hub width and its innovative design even allows it to be accurately used with the tire still on the wheel. An accurate and truly versatile wheel alignment gauge that belongs along side every truing stand.



Portable Wheel Dishing Gauge WAG-3



The WAG-3 accurately checks the dish, or offset, on all 26", 27", and 700C wheels. Measurements are taken comparing one side of the wheel to the other to determine if the rim is in the center of the hub. Easily disassembles to fit into most tool boxes. Perfect for the race or home mechanic.



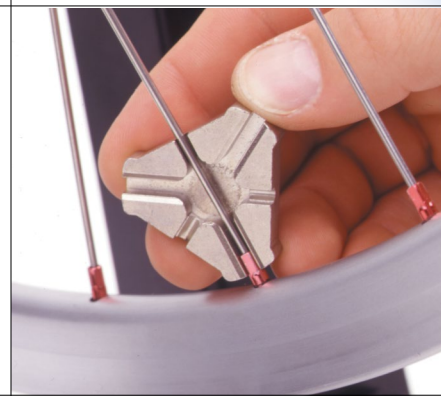
Tire Seater PTS-1

This tool is designed to quickly and easily “seat” stubborn tires. During inflation, tire beads often slip below the rim edge and are difficult to pull out. Simply place the non-slip jaws on the tire and lift out. The Park Tool Tire Seater adjusts to various tire widths. It's chrome plated and the handles are vinyl coated for comfort.



Adjustable Spoke Wrench SW-10

The SW-10 Adjustable Spoke Wrench helps remove tight (stubborn) or rounded nipples. Hardened, nickel plated investment casting gives superior strength and durability. Fits any gauge sizes listed for SW-2.



Triple Spoke Wrench SW-7

The precision sized SW-7 fits the three most popular spoke nipple sizes on the market. Sizes equal to SW-0, 1, 2. The SW-7 is nickel plated for years of service. Designed for the home mechanic.

Packaged carded: SW-7C

Spoke Wrenches SW-0 through SW-3

Professional quality, precision-sized spoke wrenches are hardened and nickel plated for long service. Park Tool Spoke Wrenches are vinyl coated in one of four colors indicating the size at a glance. Park Tool Spoke Wrenches are marked “Park Tool USA.”

BEWARE OF POOR FITTING IMITATIONS!

SW-0 (Black) 80 ga./127" nipple/3.23mm
SW-1 (Green) 80 ga./130" nipple/3.30mm
SW-2 (Red) 80 ga./136" nipple/3.45mm
SW-3 (Blue) 105 ga./156" nipple/3.96mm

Packaged carded: SW-0C through SW-2C



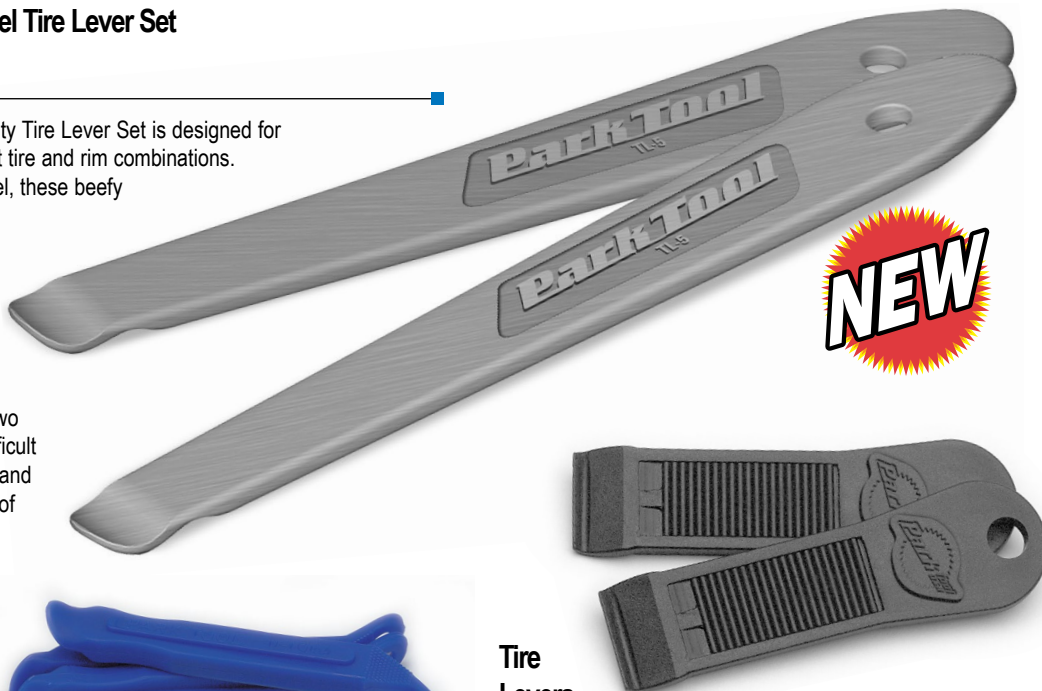
Spoke, Bearing, and Cotter Gauge SBC-1

This handy shop aid is ideal for sizing spokes, ball bearings and crank cotters. To use, just hang the head of the spoke in the oblong hole and read its length on the scale. For crank cotters and ball bearings it works just like a gauge for drill bits. Spoke lengths are in both metric and fractional markings. Made of anodized aluminum with embossed markings to allow easy reading and long life.

1968

Heavy Duty Steel Tire Lever Set TL-5

The TL-5 Heavy Duty Tire Lever Set is designed for use on the toughest tire and rim combinations. Made of forged steel, these beefy levers are a full 8" (20.3 cm) long for superior leverage. Specially designed tip engages tire bead so it can be removed with just two levers. Ideal for difficult to remove downhill and freestyle tires. Set of two. Imported.

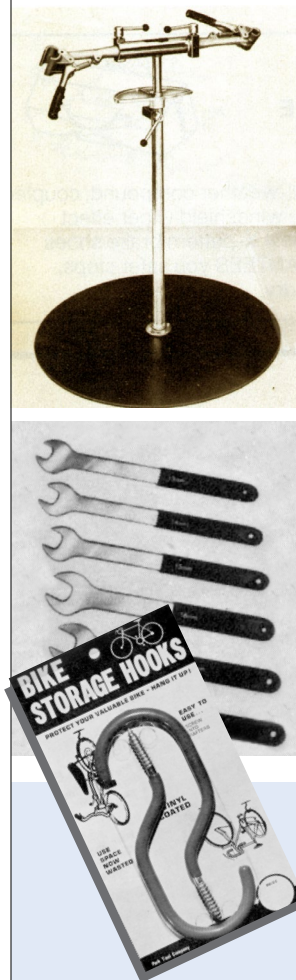


Tire Levers TL-2

Why a second tire lever? Because feedback from mechanics tells us that, like pizza, some like their tire levers thick and some like them thin. The TL-2 is thinner and wider than the TL-1 and, therefore, it works differently. The TL-2 has more engagement with the bead of the tire so it can be "popped" off using just two levers. The TL-2 Tire Levers are very compact and lightweight, and because you only need two, they're perfect for stashing in a jersey pocket or in the tight confines of a seat pack. Packaged in sets of two levers, carded. **Packaged carded: TL-2C**

Tire and Tube Repair Kit TR-1

Our popular GP-2 Super Patch Kit and TL-1 Tire Levers packaged together as a kit. Three Tire Levers and a box with six patches and one piece of sandpaper on a blister card. **Packaged carded: TR-1C**



A new Double Arm Repair Stand was introduced at the Schwinn National Dealers Convention. Thin Cone Wrenches and Bike Storage Hooks were also introduced. At one time, we packaged hooks for 7 different companies, including Schwinn, Sears, Vista, and Cycle Products. Park Schwinn Cycle Center was honored as the 10th largest Schwinn dealer in the nation.

Shop Tire Tool TL-10

Install and remove! The heavy duty TL-10 Shop Tire Tool quickly and easily removes almost any bicycle tire (20" and larger) from the rim and then mounts the tire with the same ease. The TL-10 simply hooks under the tire bead and then rotates around the rim to completely dismount the tire. To mount the tire, attach the installation portion of the tool and again just rotate around the rim. Save time with each tire repair you perform. Not a take-along tire lever, the TL-10 is a heavy-duty tire tool designed for use in the shop.



Tire Lever TL-1

Sold in sets of three, Park Tool Tire Levers are made of nylon to ensure long life and damage-free operation. The unique design of the TL-1 actually lifts the tire away from the rim and keeps the tube from being pinched. These blue levers are available carded (TL-1C), or bulk in a 25-set counter display. **Packaged carded: TL-1C**
Display box: TL-1



NEW

Home Mechanic Floor Pump PFP-3

The new PFP-3 is a high performance, feature-packed pump at a great price. Perfect for the home mechanic. Imported.

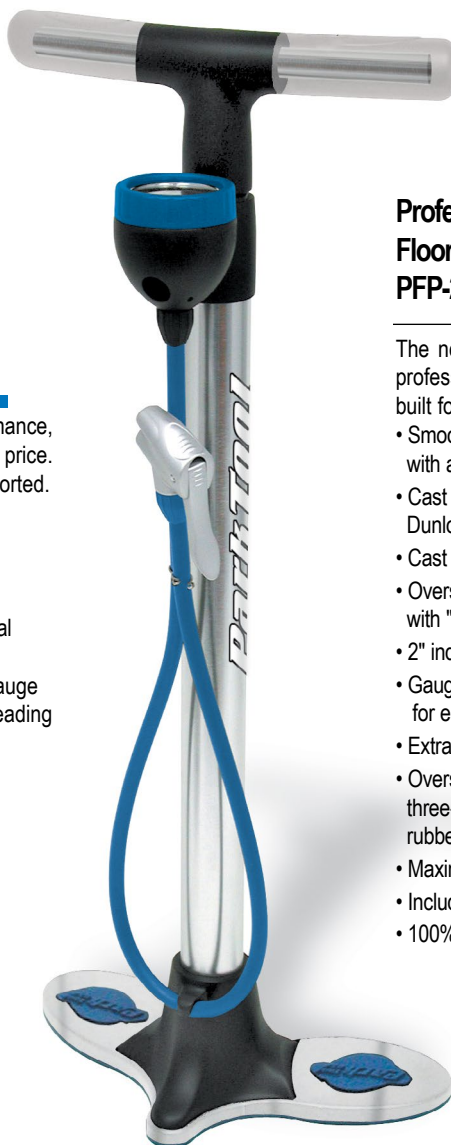
- Smooth operating steel barrel
- Composite head fits Presta, Schrader, and Dunlop valves without switching internal parts
- Thumb lock creates an air-tight seal
- Steel handle
- Industrial quality brass pressure gauge
- Gauge is mid-mounted for easy reading
- Reinforced high pressure hose
- Stable three-point composite base
- Maximum pressure: 160 psi
- Includes inflating needle
- 100% rebuildable

**NEW**

Professional Mechanic Floor Pump PFP-2

The new PFP-2 is a shop quality pump for the professional mechanic. Packed with features and built for years of dependable service. Imported.

- Smooth operating double barrel design with anodized aluminum outer barrel
- Cast alloy head fits Presta, Schrader, and Dunlop valves without switching internal parts
- Cast alloy thumb lock creates an air-tight seal
- Oversized, ergonomically-designed handle with "soft-touch" rubber grips
- 2" industrial quality brass pressure gauge
- Gauge is mounted on top of pump for easy reading
- Extra long reinforced hose
- Oversized cast alloy base uses a three-point design and a non-skid rubber foot for superior stability
- Maximum pressure: 160 psi
- Includes inflating needle
- 100% rebuildable



Vulcanizing Patch Kit VP-1

The VP-1 Patch Kit includes six thin and flexible patches with tapered edges to blend with the tube's profile. Four round patches are 25 mm in diameter for smaller holes. Two oval patches, 25 mm x 35 mm, are for wider cuts. A tube of self-vulcanizing fluid bonds the patch to the tube at the molecular level. Each kit is packaged in a small plastic box with sandpaper for cleaning the tube and instructions. Available individually carded or in a handy 36 kit countertop display. Imported

Packaged carded: VP-1C
Display box: VP-1



Emergency Tire Boot TB-1

Cut, scraped, and even worn sidewalls can easily and securely be patched using the Park Tool TB-1 Tire Boot. The TB-1 is made with a thin, extra tough film that will withstand the most demanding conditions on the road or trail until the tire can be replaced. To use, simply peel off the protective backing and position the TB-1 inside the tire casing over the clean and dry /cut or worn area. A super strong adhesive using 3M technology keeps the TB-1 in position while reinstalling the tire and tube. There's no easier or more effective way to boot a cut or worn tire.

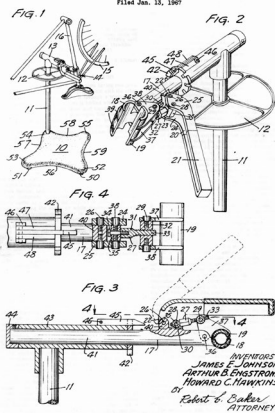
Packaged carded: TB-1C



Super Patch Kit GP-2

One of our most successful products ever! We worked with 3M to produce a self adhesive tube patch that stretches, flexes, twists, and turns right along with the tube. No messy glue, no bulky packaging. Lightly roughen tube with the included sandpaper, clean, apply patch, and you're ready to go. Six patches with sandpaper in a neat little carry along box. Available individually carded (GP-2C) or in a handy 50 kit countertop display.

Packaged carded: GP-2C
Display box: GP-2



Our first patent was granted and the PRS-1 Single Arm Repair Stand was introduced. Two chain tools, the CT-1 and CT-2, were also introduced. Park Schwinn Cycle Center was again honored as one of the nation's top 10 Schwinn Dealers.



Specifically designed for use with BMX bikes, the BMX-17 Roll-Up Workshop contains 17 specialty tools and a convenient roll-up tool case for taking to the races or hanging in the workshop. The carefully selected mix of tools can be used to fix flats, keep wheel

and headset bearings running smoothly, repair chains, replace sprockets, straighten wheels, and keep nuts and bolts tight. When combined with a few common household tools, almost any repair can be performed on most BMX bikes.



Roll-Up Workshop

BK-2

The Park Tool Roll-Up Workshop supplies the home mechanic with almost all the specialty bike tools needed to repair and maintain most current model bikes. Add this kit to a few common household tools and the possibilities are endless. The Roll-Up Workshop includes a heavy weight nylon carrying case with 17 assorted tools, nylon and mesh storage pockets, grommets for hanging, and a super tough buckle to hold it all together. Perfect for bringing to the races or to rides for last minute repairs.





Professional Tool Kit PK-57

Designed as a "do it all" kit for the home mechanic or as a solid starter kit for the professional shop mechanic, the PK-57 is a very special 57 piece collection of our very finest shop tools. While it includes the tools needed to perform almost any basic repair or adjustment on the bike, the PK-57 also includes the specialty tools to perform many advanced repair tasks, such as installing and removing headset

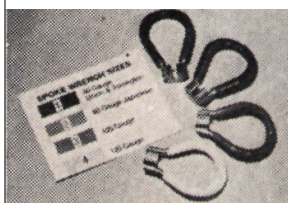
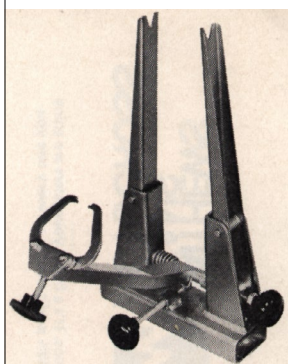
racers, installing crown races, cutting fork steerer tubes, straightening derailleur hangers, tapping threaded frame braze-ons, dishing wheels, and more. The entire kit comes in a tough, oversized toolbox, which has plenty of extra room for additional tools and spare parts.



Advanced Mechanic Tool Kit AK-32

Designed specifically for the home mechanic that wants the best, the AK-32 Advanced Mechanic Tool Kit is a special 34-piece collection of our finest "shop quality" tools, all packaged in a tough tool box. The AK-32 includes all the most frequently used tools, as well as some items a mechanic should not be without – basically, everything needed to perform most repair and maintenance tasks, from brake adjustments to headset overhauls, on the majority of current model bikes.

1971



Park Schwinn Cycle Center was added onto, creating a store of over 10,000 sq. ft. This allowed for more space to be allocated for tool making. The TS-1 Wheel Truing Stand was introduced, as were four spoke wrenches, designed to fit virtually all sizes of spoke nipples on the market.



Park Pack Mini Tool Kit PPM-2

The PPM-2 Park Pack Mini Tool Kit isn't just another set of emergency tools. It's a collection of high quality tools that are small and light enough to take along for the ride. Includes CT-5 Mini ChainBrute tool, MT-1 Multi Tool, TL-2 Tire Levers, SW-7 Multi Spoke Wrench, 3 GP-2 Pre-glued Patches, a TB-1 Tire Boot, and a #299 Multi Wrench. All the tools are made in the USA and fit neatly in a neoprene and nylon tool wallet that can be easily tucked into a jersey or seat pack.

Packaged carded: PPM-2C

Tool Wallet also available separately as PPW-1C.



Multi Tool MT-1

The MT-1 is a high quality multi tool that is uncomplicated, easy to use, and effective. Made of investment cast steel and electroless nickel plated for durability, the MT-1 features 3mm, 4mm, 5mm, 6mm, and 8mm hex wrenches; 8mm, 9mm, and 10mm socket wrenches; and a flatblade screwdriver. Each of the nine tools is carefully positioned so the MT-1 can be effectively used on those "tough to get to" nuts, bolts, and screws.

Packaged carded: MT-1C

TOOLS in KITS

Park No.	Tool	PPM-2	BK-2	BMX-17	AK-32	PK-57
299	Multi Wrench (8, 9, 10mm open end/bottle opener)	X				
AV-1	Axle Vise					X
AWS-1	Hex Wrench Set, 4/5/6mm				X	
AWS-3	Hex Wrench Set, 2/2.5/3mm				X	
AWS-10	Hex Set, 1.5, 2, 2.5, 3, 4, 5, 6mm		X			
AWS-12	Hex Set, 2, 3, 4, 5, 6mm, 1/8", 7/32", 3/16"			X		
BBT-2	Cartridge Bottom Bracket Tool for Shimano® and Isis®		X		X	X
BBT-5	Bottom Bracket/ Cassette Locking Tool for Campagnolo®					X
BBT-8	Chaining Locking/ Bottom Bracket Tool					X
BT-2	Fourth Hand Brake Tool					X
CBW-1	Open End Wrench, 8/10mm		X	X	X	X
CBW-4	Open End Wrench, 9/11mm		X		X	X
CC-2	Chain Checker				X	X
CCP-2	Crank Puller				X	X
CCW-14R	Crank Wrench 14mm			X	X	X
CM-5	Cyclone® Chain Scrubber				X	X
CN-10	Cable & Housing Cutter		X	X	X	X
CNW-1	Chaining Nut Wrench			X	X	X
CRS-1	Crown Race Setting System					X
CT-3	Screw Type Chain Tool				X	X
CT-5	Mini ChainBrute® Chain Tool	X	X	X		
CWP-5	14mm Crank Wrench & Puller		X			
DAG-1	Derailleur Alignment Gauge					X
DCW-1	Cone Wrench, 13/14mm		X			
DCW-2	Cone Wrench, 15/16mm		X	X		
DCW-3	Cone Wrench, 17/18mm			X		
DCW-4	Cone Wrench, 13/15mm			X		
FR-5	Cassette locking tool for Shimano®, SRAM® etc.		X		X	X
FR-6	BMX Freewheel Remover			X		
GP-2	Glueless Patch Kit	X	X	X	X	X
GSC-1	GearClean® Brush		X	X	X	X
HCW-4	Box-End 36mm and Bottom Bracket Pin Spanner					X
HCW-5	Double-Sided Bottom Bracket Locking Tool					X
HCW-6	32mm Headset Wrench/15mm Pedal Wrench		X			
HCW-7	30/32mm Headset Wrench			X		
HCW-10	36mm Headset/15mm Pedal Wrench			X		
HCW-14	36mm Headset Wrench/Chain Whip		X			
HCW-15	36/32mm Headset Wrench				2	X
HHP-1	Bearing Cup Press					X
HR-8	8mm Hex Wrench		X	X	X	
HW-2	Professional Headset Locknut Wrench 32mm and 36mm					X
MT-1	Multi Tool	X				
PH-1	P-Handled Hex Wrench Set w/ Holder					X
PPL-1	PolyLube 1000 Lubricant, 4 oz.				X	
PPL-2	PolyLube 1000 Grease in one pound tub					X
PW-3	Pedal Wrench				X	
PW-4	Professional Pedal Wrench					X
RT-1	Headset Cup Remover					X
SA-3	Heavy Duty Shop Apron					X
SBC-1	Spoke, Bearing, & Cotter Gauge				X	X
SCW-13	Shop Cone Wrench, 13mm				X	X
SCW-14	Shop Cone Wrench, 14mm				X	X
SCW-15	Shop Cone Wrench, 15mm				X	X
SCW-16	Shop Cone Wrench, 16mm				X	X
SCW-17	Shop Cone Wrench, 17mm				X	X
SCW-18	Shop Cone Wrench, 18mm				X	X
SCW-19	Shop Cone Wrench, 19mm				X	X
SG-6	Threadless Saw Guide					X
SR-1	Chain Whip/Freewheel & Locking Remover				X	
SR-2	Professional Sprocket Remover					X
SW-0	Precision Spoke Wrench, 80 Ga./127				X	X
SW-1	Precision Spoke Wrench, 80 Ga./130				X	X
SW-2	Precision Spoke Wrench, 80 Ga./136				X	X
SW-7	Triple Spoke Wrench, 80 Ga./127, .130, .136	X	X	X		
TAP-7	Tap For Rear Wheel Dropout Alignment Screws 3mm x .5					X
TAP-8	Tap For Water Bottle, Toe Clip, Fender, and Rack Bosses 5mm x .8					X
TAP-9	Tap For Cantilever Brake Bosses 6mm x 1mm					X
TAP-10	Tap for Derailleur Hanger 10mm x 1mm					X
TB-1	Tire Boot	X			X	X
TL-1	Tire Levers		X	X	X	X
TL-2	Tire Levers	X				
TL-10	Shop Tire Lever					X
TNS-1	Threadless Nut Setter					X
WAG-3	Wheel Alignment Gauge					X

Repair Help

The home mechanic can choose from four different recommended tool lists at:

www.parktool.com/repair_help/toolists.shtml

For the retailer and professional mechanic, see our recommended tool lists under Dealer News at:

www.parktool.com/for_dealers/dealernews.shtml



NEW



Rescue Tool MTB-3

The MTB-3 Rescue Tool is a premium quality multi tool with the design and innovative features you'd expect from the top name in bicycle tools. Small and light enough to slip into a pocket or seat pack, the MTB-3 contains 22 tools, each carefully selected for nearly any repair on the road or trail. Manufactured to the highest standards, all tools are finely polished stainless steel or nickel plated steel. Unique three-piece design (patent pending) makes each tool easy to access and easy to use. Super tough nylon handles provide excellent grip when using tools. Includes nylon carrying case with embroidered Park Tool logo. Imported. Tools included:

- Chain tool
- Tire levers (2)
- Phillips head screwdriver
- Flat head screwdriver
- T25 star-shaped driver
- 1.5, 2, 2.5, 3, 4, 5, 6, & 8mm hex wrenches
- 8, 9, and 10mm box end wrenches
- Bottle opener
- .127", .130", & .136" spoke wrenches
- Pedal wrench
- Serrated knife

Packaged carded: MTB-3C

Rescue Tool MTB-7

An outstanding value, the quality MTB-7 Rescue Tool is packed with 21 useful tools for emergency repairs on the road or trail. Includes nylon carrying case with embroidered Park Tool logo. Imported. Tools included:

- 2, 2.5, 3, 4, 5, 6, & 8mm hex wrenches
- Tire levers (2)
- Phillips head screwdriver
- Flat head screwdriver
- T25 star-shaped driver
- .127", .130", & .136" spoke wrenches
- 8, 9, & 10mm box end wrenches
- Chaining nut wrench
- Dust cap remover
- Serrated knife
- Bottle opener.

Packaged carded: MTB-7C

NEW



Micro Tool Box MTB-2

This is just the tool needed for quick adjustments on the road or trail. A smaller, lighter, version of our original MTB-1 Micro Tool Box, the MTB-2 contains 14 Tools: three spoke wrenches, a flat bladed screwdriver, 2, 2.5, 3, 4, 5, and 6mm hex wrenches, two tire levers, 8 and 10 mm box end wrenches, and a bottle opener. Each tool folds out of two super tough nylon handles. The handles provide excellent leverage and fit together to form a "tool box" shell that protects the tools and prevents the tools from poking through other items in a jersey or pack. The MTB-2 is a small take-along tool that's always ready to help get you out of a jam on the road or trail. **Packaged carded: MTB-2C**

Updated



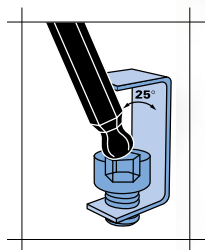
1974



Over the years, Park Tool has participated in and displayed at many national and regional bike shows. In the early years, there were few tools to display.

P-Handled 25T Torx Wrench PH-T25

Our comfortable P-handle with a T25 Torx Wrench for the T25 bolt heads found on many disc brake calipers and rotors. Includes "Speed Bearing" attachment for fast installation and removal of long threaded bolts. Wrench is made from Bondhus Protanium™ high torque industrial steel for long life.



P-Handled Hex Wrench Set With Bench Mount/ Wall Mount Wrench Holder PH-1



These thoughtfully designed P-handled hex wrenches fit the task at hand, as well as they fit in your hand. The long shaft of each wrench is fitted with a Bondhus Balldriver for those hard to reach bolt heads. The short end of the wrench is neatly chamfered and extends from the handle for use when fully tightening bolts in high torque applications. Shaft lengths are optimally selected to minimize the wind-up and flex experienced with longer wrenches. The hex wrenches are made from Bondhus Protanium™ high torque industrial steel for long life. Special "speed bearing" attachment facilitates installation and removal of long-threaded socket head bolts and nuts. The offset P-handles are made from a durable nylon material and are ergonomically-designed for comfortable use. All the wrenches fit neatly in the included bench mount/ wall mount holder. The PH-1 set includes 2, 2.5, 3, 4, 5, 6 and 8mm sizes.



11MM and 12MM Hex Wrenches HR-11 and HR-12

11 and 12 mm hex wrenches are necessary for removing the freehub bodies from several popular brands of hubs (Mavic, Sun Race, Sovos, and others). Park Tool HR-11 and HR-12 are made from Bondhus Protanium™ industrial quality steel with chamfered tips for a precision fit.



L-Shaped Hex Wrench Set With Bench Mount/ Wall Mount Wrench Holder HXS-2

These shop quality L-shaped hex wrenches have a genuine Bondhus® balldriver tip on the long arm (excluding 8 and 10 mm) for hard to reach bolt heads and a straight tip on the short arm for high torque applications. Wrench tips are precision chamfered for a clean, tight fit. Special "speed bearing" attachment facilitates installation and removal of long-threaded bolts. Wrenches are made from industrial quality Bondhus Protanium™ high torque steel. Set includes 2, 2.5, 3, 4, 5, 6, 8, and 10 mm sizes. Bench mount/wall mount holder keeps wrenches organized and is fan-shaped for easy access to all wrench sizes.

8mm Hex Wrench HR-8

A long-handled L-shaped wrench for installing and removing crank bolts with an 8mm socket. Made from industrial quality Bondhus Protanium™ high torque steel. "Speed Bearing" attachment for quick installation and removal of long threaded bolts.

Packaged of carded: HR-8C



Professional L-Shaped Hex Wrench Set HXS-1

The same shop quality L-shaped hex wrenches as the HXS-2, but without the bench mount/wall mount holder.

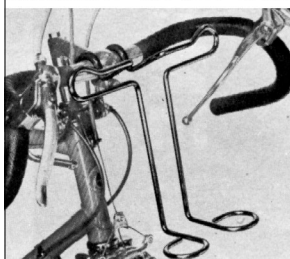
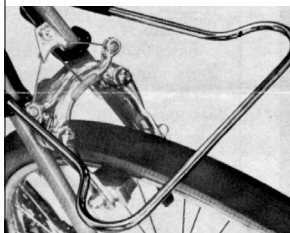


Bench Mount/ Wall Mount Wrench Holder HXH-1

The HXH-1 keeps hex wrenches organized and easy to access. Holds 2, 2.5, 3, 4, 5, 6, 8, and 10mm sizes. Can be set on bench or mounted to plywood or pegboard bench wall (pegboard fasteners included).



1975



Patents were granted for Front and Rear Bag Supports, which easily attached without tools.

This was a productive year as the following tools were also introduced:

- Cotterless Crank Wrench
- Cotterless Crank Puller
- Brake Lever Screwdriver
- Sprocket Spanners
- Brake Lever Clamp Expander
- Seat Wrench
- Axle Vise



3-Way Hex Wrench Sets

Park Tool introduced the bicycle industry to the 3-way Hex Wrench Set more than 20 years ago. Our latest versions are stronger and more comfortable than ever. They fit perfectly in the palm of the hand and provide tremendous leverage. Hexes are made from Bondhus Protanium™ high torque industrial steel and are heat-treated for long life. Tips of hexes are chamfered for a perfect fit.

AWS-1 (Blue)

4mm, 5mm, and 6mm

Hex Wrench Set

Packaged carded: AWS-1C

AWS-3 (Green)

2mm, 2.5mm, and 3mm

Hex Wrench Set

Packaged carded: AWS-3C

AWS-8 (Black)

4mm, 5mm, and 6mm

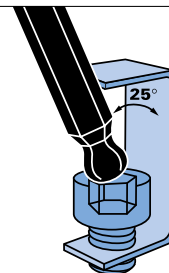
Hex Wrench Set

with balldriver tips

Packaged

carded:

AWS-8C





Torx Wrench Set TWS-2

The use of Torx (star-shaped) fittings on disc brakes, pedals, chaining bolts, etc. are becoming increasingly popular. The TWS-2 combines the wrench sizes currently being used on bicycle components (T7, T9, T10, T15, T20, T25, T27, T30 and T40) in a convenient fold-up set. Composite handle is extremely strong (stronger than steel handles), comfortable to use, and slip resistant.

Packaged carded: TWS-2C

Fold Up Hex Wrench Sets

Park Tool Fold Up Hex Wrench Sets use a multi-position composite handle that is comfortable, lightweight, slip-resistant, and 40% stronger than steel handles. Hexes have chamfered tips for a perfect fit and are made from Bondhus Protanium™ high torque industrial steel for long life.

AWS-9

4mm, 5mm, and 6mm Hex Wrench Set with Phillips and Standard Screwdrivers

Packaged carded: AWS-9C

AWS-10

1.5mm, 2mm, 2.5mm, 3mm, 4mm, 5mm, and 6mm Hex Wrench Set

Packaged carded: AWS-10C

AWS-11

3mm, 4mm, 5mm, 6mm, 8mm, and 10mm Hex Wrench Set

Packaged carded: AWS-11C

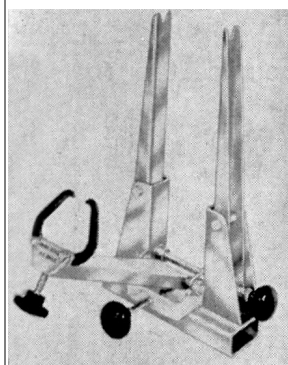
AWS-12

2mm, 3mm, 4mm, 5mm, 6mm, 3/16", 7/32", and 1/4" Hex Wrench Set

Packaged carded: AWS-12C



1976



The retail business was expanded when a second bike shop in downtown St. Paul was purchased. New tools introduced this year included: Frame and Fork Straightener, Tire Seater, and Crank Arm Remover. The TS-1 Wheel Truing Stand was significantly improved and re-numbered TS-2.



Sprocket Remover SR-1



This combination chain whip and freewheel/removing wrench is heat treated to prevent bending and flexing. It also features hardened pins to keep the chain in place and a comfortable handle. Hex opening fits Park Tool freewheel removers.

Sprocket Remover SR-2

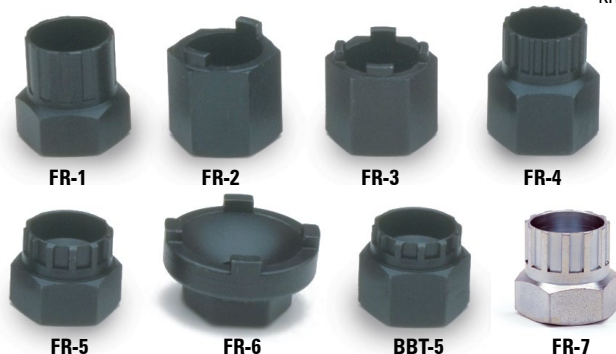


This shop quality chain whip gives you incredible leverage without worry of slippage. Heavy duty, heat treated head with a round vinyl coated handle. Hardened bolts hold securely and make chain replacement easy.

Freewheel Remover Wrench FRW-1



This tool securely holds freewheel and locking tools (FR-1 through FR-7) for removal and installation. The extremely long, round, vinyl dipped handle provides fantastic leverage and features an investment cast head with locking knob.



Freewheel Removers FR-1 through FR-6

Heat treated alloy steel, one inch base fits wrench or bench vise. Thin wall construction allows use without removal of cones and locknuts.

- FR-1** • Fits Shimano®, Sachs Aris®, and Sun Race® freewheels.
- FR-2** • Fits Sun Tour® two notch freewheels. Not recommended for Sun Tour four to six notch freewheels.
- FR-3** • Fits all Sun Tour four notch freewheels since 1986.
- FR-4** • Fits Atom®, Regina®, splined Zeus®, and some Schwinn Approved® freewheels.
- FR-5** • Fits Shimano®, SRAM®, Sun Race®, SunTour® and other cassette lockrings. (Note: You must hold cassette with a Park Tool Sprocket Remover SR-1 or SR-2).
- FR-6** • Fits most popular four notch BMX freewheels, including 14mm oversize axles.
- FR-7** • Fits Falcon® freewheels
- BBT-5** • Fits Campagnolo® cassette lockrings and Campagnolo® Record™, Chorus™, and Athena™ bottom brackets.

Packaged carded: FR-1C through FR-7C, BBT-5C

Repair Help **Cassette/freewheel removal:**
www.parktool.com/repair_help/cogs.shtml

11MM and 12MM Hex Wrenches HR-11 and HR-12

11 and 12 mm hex wrenches are necessary for removing the freehub bodies from several popular brands of hubs (Mavic, Sun Race, Sovos, and others). Park Tool HR-11 and HR-12 are made from Bondhus Protanium™ industrial quality steel with chamfered tips for a precision fit.



Cassette Locking Tool Guide FRG-1

For years, shop mechanics have been brazing and welding shafts to cassette locking tools to provide stability and to prevent the tool from slipping out of the short splines of the cassette locking. Now there's an easier way. Just tap the bushing and shaft of the FRG-1 into an FR-5 Cassette Locking Tool and... presto! Add a Park Tool FRW-1 Freewheel Wrench and you have the ultimate way to remove a cassette locking. (Shown with freewheel remover, not included.)



36mm Head Wrench and Chain Whip HCW-14

This wrench is a very useful combination of a Laser sized 36mm head wrench and a chain whip. Shop quality, yet a perfect wrench for the mountain biker.



Shop Cone Wrenches SCW-13 through SCW-20

The standard of the industry, Park Tool Shop Cone Wrenches are unmatched in quality and performance. The special "Y" head design puts more material where it's needed for strength and durability. Precision sizing and a military grade industrial phosphate finish ensure an accurate fit and consistent quality. Thin enough to use on the narrowest of adjusting cones, the SCW Shop Cone Wrenches have a long, vinyl dipped handle for leverage and comfortable use. Sizes 13mm to 20mm, SCW-13 through SCW-20.



Do not use cone wrenches to remove or insert pedals!

Shop Cone Wrench Set SCW-SET

The SCW-SET includes SCW-13 to SCW-19

Double-Ended Cone Wrenches DCW-0, 1, 2, 3, 4

These cone wrenches are designed for the home mechanic or occasional user. They're made of thin steel and are nickel plated and heat treated for long use. Available in five popular sizes from 11mm to 18mm. Their small size makes them ideal to carry along for quick repairs.

- DCW-0 11mm and 12mm
- DCW-1 13mm and 14mm
- DCW-2 15mm and 16mm
- DCW-3 17mm and 18mm
- DCW-4 13mm and 15mm

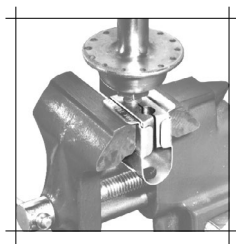


Packaged carded: DCW-0C through DCW-4C



Heavy Duty Axle Vise and Pedal Vise AV-3

A versatile and durable axle vise is a necessity for every mechanic's workbench. The AV-3's heavy-duty aluminum jaws have three precision-machined openings to accommodate almost any front or rear wheel axle, from 5/16" all the way up to 14 mm. It will even fit 9/16" axles for pedal adjustments and overhauls. Magnetic strips on each of the jaws securely attach to the jaws of a bench vise, keeping the AV-3 properly positioned, for easy, trouble free use.

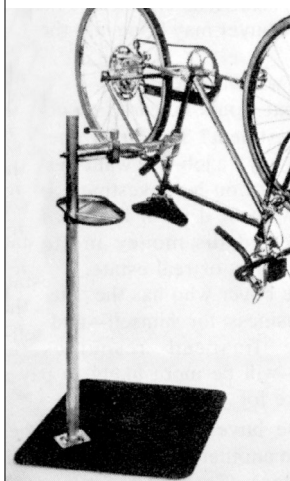


Axle Vise AV-1

This tool holds the axle so it will not turn while work is done on the hub. It has two different diameter receptacles so it will work on front and rear axles. It is simple to use - just insert the axle into the proper diameter opening and tighten the bench vise. The jaws will open automatically when the vise is opened.



1977

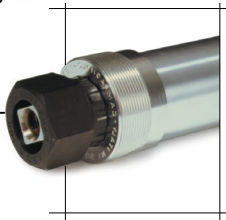


Park Schwinn Cycle Center was honored as the nation's largest Schwinn Dealer. Over 7,500 new Schwinn bikes were sold this year. Seeing a need for a new shop quality single arm repair stand, the PRS-3 Single Arm Stand was introduced.

Bottom Bracket/ Cassette Tool for Campagnolo® BBT-5

Campagnolo® cartridges need their own version of bottom bracket tools. This small tool looks like a freewheel remover, but has a slightly different shape. The BBT-5 fits Record®, Chorus®, and Athena® bottom bracket cartridges and all Campagnolo® cassette lockrings.

Packaged carded: BBT-5C



Adjustable Spanner SPA-6



This spanner uses hardened, replaceable pins. Designed for heavy-duty use, the distance between pins is adjustable, allowing use on virtually any hanger cup.

Packaged carded: SPA-6C

Replacement Pins 1501
Replacement pins for SPA-6 and HCW-4.



Bottom Bracket Tool BBT-4

The BBT-4 is made for the installation and removal of the "star shaped" cartridge cups used on Sachs; Campagnolo® Veloce®, Mirage®, Centaur®, Daytona® and Avanti®; and Thun SKF® Series sealed cartridge bottom brackets. The handle is vinyl coated for comfort.

Bottom bracket installation:

www.parktool.com/repair_help/FAQcartdg.shtmlb



Lockring Wrench BBT-7

The BBT-7 Lockring Wrench is used for installing and removing the lockring used on Dura Ace® 7700 and XTR® 950 Bottom Brackets. It is laser cut and engages five of the lockring's six notches for a precise, secure fit. The handle is vinyl dipped for comfort. While made specifically to fit Dura Ace® and XTR® Lockrings, it also fits several other lockrings as well.

Cartridge Bottom Bracket Tool for Shimano® and ISIS BBT-2

The BBT-2 fits internally splined Shimano® and ISIS cartridge bottom brackets, including those with oversized "pipe billet" spindles. Simply insert the BBT-2 into the splined cartridge and either tighten or ratchet driver or a 32mm wrench.

Packaged carded: BBT-2C



Chainring Lockring and Bottom Bracket Tool BBT-8

The BBT-8 Chainring Lockring and Bottom Bracket Tool is used for installing and removing 8-notched Shimano® XTR M950 and Truvativ® ISIS Drive® bottom bracket cups. This tool also fits 8-notched chainring adapter lockring of Shimano® XTR, and some XT, LX, STX-RC, and Truvativ® cranksets. A two-piece tool, the BBT-8 consists of a durable investment cast body and a special machined locking sleeve to secure the tool body to the crankset when removing the chainring adapter lockring. Double-ended locking sleeve works with both standard crank bolts and oversized crank bolts used with Shimano® "pipe billet" and ISIS Drive® spindles.



What specific tools are needed to work on that Bottom Bracket?

Bottom bracket brand and model	Park Tool
Shimano® cartridge bottom brackets and Dura-Ace 7703	BBT-2
Shimano® Dura-Ace® 7700 (adjustable type)	BBT-7 and BBT-2
Shimano® XTR® M950 (adjustable type)	BBT-7 and BBT-8
Shimano® XTR® M952 (cartridge type)	BBT-2
Campagnolo® Record, Chorus, Athena	BBT-5
Campagnolo® Daytona, Veloce, Mirage, Avanti, Centaur, Xenon	BBT-4
Sachs®, Thun SKF®	BBT-4
Truvativ® ISIS Drive®	BBT-8
Truvativ® square spindle type	BBT-2
Race Face® ISIS Drive® and FSA® ISIS Drive®	BBT-2
Real®	BBT-8
Syncros®	BBT-2
World Class®	BBT-2





Crank and Bottom Bracket Wrenches HCW-3, 4, 5, 11, 12, 13

Our popular and versatile Crank Wrenches feature our proven "Y" head design.

- HCW-3 36mm box-end and 25mm open-end bottom bracket wrench. (Open-end feature on 36mm allows use without removing crank arm).
- HCW-4 36mm box-end and bottom bracket pin spanner. (Replacement pins-#1501)
- HCW-5 Double sided bottom bracket locking hook spanner.
- HCW-11 16mm "slotted" and "raised" adjusting cup bottom bracket wrench.
- HCW-12 32mm head wrench and locking hook spanner.
- HCW-13 Lockring hook spanner and 36mm fixed cup wrench.

[Repair Help](#)

Installing crankarms:

www.parktool.com/repair_help/cranks.shtml



Ratcheting Metric Wrench RMW-1

A small, quality hand wrench with 8mm and 10mm sockets. Fits many nuts and bolts throughout the bicycle. Useful on brakes, derailleurs, etc. Chrome plated for long, tough use.



Metric Wrenches CBW-1 and CBW-4

These small, nickel plated wrenches can be used on brakes, derailleurs, etc.

CBW-1 8mm open - 10mm open

CBW-4 9mm open - 11mm open

Packaged carded: CBW-1C and CBW-4C



Pin Spanners SPA-1, SPA-2 and SPA-4

Park Tool Pin Spanners have been designed to give maximum usefulness and versatility at the lowest possible cost. Tough, high carbon steel is used on each tool to ensure long life. Handle is vinyl coated to give a good grip. Each Pin Spanner is color coated for easy recognition.

• SPA-1 (Green)

Fits adjusting cup on most 3-piece cranks.

• SPA-2 (Red)

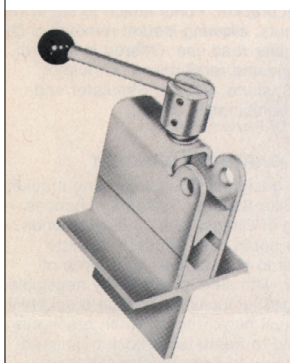
Fits one-key release dust caps and adjusting cone on most freewheels.

• SPA-4 (Yellow)

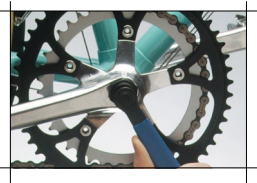
Fits adjusting cone on most 1-piece cranks.

Packaged carded: SPA-1C through SPA-4C

1978



A third bike shop was added. This time a new store was built in the St. Paul suburb of Mendota Heights. The FT-4 Fork Clamp and Gauge was introduced.



Crank Puller CCP-2

The standard in the industry for 20 years. The CCP-2 uses a long comfortable handle and extra fine thread that provides the needed leverage to remove even the tightest cranks. Our unique "floating tip" ensures smooth operation and long life. Fits all cranks using 22mm x 1 threads and square, tapered bottom bracket spindles. **Packaged carded: CCP-2C**



Ratcheting Crank Wrench CCW-4

Extra-deep 14mm socket (for crank bolts) and 15mm box-end socket (for axle nuts) on a long, ratcheting, reversing wrench. Quality chrome plated steel.



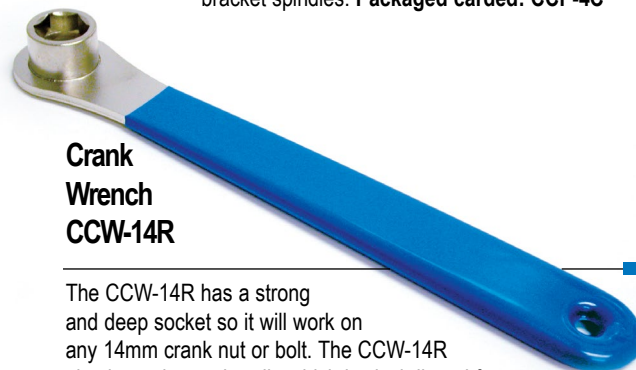
Chaining Nut Wrench CNW-1

This handy tool fits securely into the slots on the reverse side of a chaining bolt so it doesn't spin when loosening the bolt. Designed specifically for the job, the CNW-1 makes removing chaining bolts much easier.



Crank Puller CCP-4

The CCP-4 Crank Puller is specifically designed to remove crank arms from Shimano® splined, oversized, "Pipe Billet" and ISIS Drive® bottom bracket spindles that do not use a "One-Key Release" system. It uses a long, comfortable handle and a fine thread for the leverage needed to remove tight crank arms. Rotating tip ensures smooth operation and long life. **Note:** The CCP-4 will not work on crank arms that fit standard square, tapered bottom bracket spindles. **Packaged carded: CCP-4C**

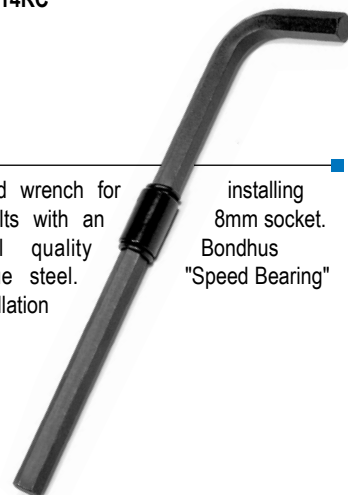


Crank Wrench CCW-14R

The CCW-14R has a strong and deep socket so it will work on any 14mm crank nut or bolt. The CCW-14R also has a longer handle which is vinyl dipped for comfort. Heat treated and chrome plated for strength and durability. **Packaged carded: CCW-14RC**

8mm Hex Wrench HR-8

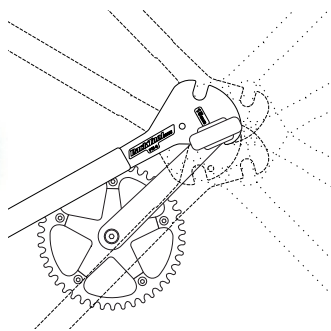
A long-handled L-shaped wrench for installing 8mm socket. Bondhus "Speed Bearing" attachment for quick installation and removal of long threaded bolts. **Packaged of carded: HR-8C**



Crank Wrench and Puller CWP-5



The CWP-5 is a small, lightweight crank arm puller with a 14mm socket for removing crank arm fixing bolts and nuts. Though it's small and light, the CWP-5 is made of high quality steel and has a "floating", hardened tip for smooth operation and long life. It's the perfect puller for the road or home tool kit. **Packaged carded: CWP-5C**



Professional Pedal Wrench PW-4

The PW-4 Professional Pedal Wrench is designed for heavy shop use. Two 15mm wrench openings are oriented at 30 degree and 45 degree angles so the user can always achieve the best mechanical advantage, regardless of the pedal position. An oversized, asymmetrical head is made from Cro-Moly steel for superior strength and durability. While strong, the PW-4 is thin enough to access all wrench flats. An extra long 14" handle provides the leverage to remove even the tightest pedals. The handle is round and vinyl dipped so it won't dig into the hand like flat wrenches.



Pedal Wrench PW-3

Made from Cro-Moly steel for a shop quality pedal wrench made to last. 15mm and 9/16" precision openings and a long, round, vinyl dipped handle that won't dig into your hand like flat pedal wrenches.



[Repair Help](http://www.parktool.com/repair_help/pedals.shtml)

Pedal removal and installation:

http://www.parktool.com/repair_help/pedals.shtml

Frame Taps TAP-7 through TAP-10

Frame Taps will become a lifesaver at some time for virtually every mechanic. As with all Park Tool Taps, these are made of high carbon steel and are precision ground. Park Tool Frame Taps cut easily and fit conventional tap handles.



TAP-7

3mm x .5 for rear wheel drop-out alignment screws.

TAP-8

5mm x .8 for water bottle, toe clip, fender and rack bosses.

TAP-9

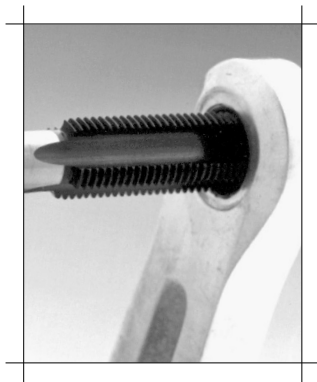
6mm x 1 for cantilever brakes and large fender bosses.

TAP-10

10mm x 1 for derailleur hanger.

Pedal Taps TAP-3 and TAP-6

Clean out or restore damaged threads in crank arms with these pedal taps. These taps can be used with either steel or alloy crank arms and are available in two popular sizes: 1/2" and 9/16" in both right and left-hand threads. Made of high carbon steel, precision ground, and hardened to stay sharp, they cut easily and fit all conventional tap handles.

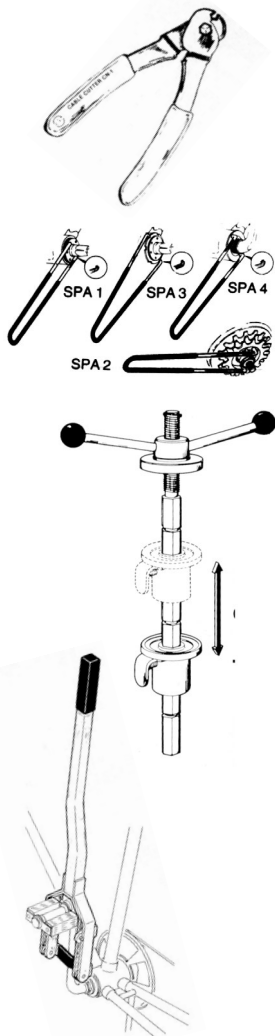


Packaged carded: TAP-3C, TAP-6C

TAP-3C Set of 2, 1/2" x 20 Left and Right

TAP-6C Set of 2, 9/16" x 20 Left and Right

1981



The three retail bike shops were sold to concentrate on tools. Our factory remained in the back half of Park Schwinn Cycle Center. New Cable Cutter, Crank Straightener, Pin Spanners and Cup Press were introduced.



Headset Wrenches HCW-6,7,9,10,12,14,15

Our popular and versatile Head Wrenches feature our proven "Y" head design and all headset wrench openings are Lazer cut to ensure a tight, accurate fit. Precise sizing is achieved by high voltage computer controlled lazer technology after heat treat. Waiting until the wrench is heat treated eliminates shrinkage and expansion of the steel after the wrench is sized. It takes longer, and costs more, but it's worth the extra effort.

HCW-6	32mm head wrench and 15mm pedal wrench.
HCW-7	30mm and 32mm head wrench.
HCW-9	36mm and 40mm "oversize" head wrench.
HCW-10	36mm head wrench and 15mm pedal wrench.
HCW-12	32mm head wrench and locking hook spanner.
HCW-14	36mm head wrench and chain whip.
HCW-15	32mm and 36mm head wrench.



Road Wrenches RW-1 and RW-3

An ideal head and pedal wrench to carry along. Small size fits in small bag, or mounts under water bottle cage using slotted center. Nickel plated, heat treated steel.

Packaged carded: RW-1C, RW-3C

RW-1 32mm head/15mm pedal wrench.

RW-3 36mm head/15mm pedal wrench.



Professional Headset Locknut Wrench HW-2

Most headset wrenches are too thin to use on the top locknut of headsets, particularly aluminum locknuts which can be marred and rounded off very easily. The HW-2 Professional Headset Locknut Wrench is the answer. It has a thick, semi-box opening and a substantial, extra long handle for a firm and precise grip on most 8 point 32mm and 36mm locknuts. Made of investment cast steel.

Professional Cable and Housing Cutter CN-10

The CN-10 Cable and Housing Cutter is a shop quality cutter designed specifically for use on all bicycle cables and housing, including hard-to-cut index housing. The CN-10 has cold forged, heat treated steel handles for strength and precision ground cutting jaws for a clean cut on every cable. Dual density molded grips are specially contoured for superior comfort and control. The CN-10 has a built in crimper for cable end caps and a forming hole for reforming housing ends and housing ferrules. A wire latch holds the handles together when not in use. Imported.



Cable Stretcher BT-2

Commonly referred to as a "4th Hand", the Park Tool Cable Stretcher pulls cables tight. It features one-hand operation with a thumb lock to hold the cable tight while your hand is removed to tighten pull-up bolts and nuts. Made from heat treated steel, chrome plated, and featuring cushion grips for comfort. A must for any shop, home or professional.

T-Handled Screwdriver SD-1

This screwdriver is specially designed to deliver extra torque necessary to get brake levers really tight. The blade fits into the narrowest brake levers.



[Repair Help](#)

Sizing and cutting housing and cables:
www.parktool.com/repair_help/cable.shtml



Offset Brake Wrenches OBW-1, OBW-2, and OBW-3

We call these our offset wrenches because of their unique design, which allows them to be used in tight places, such as centering caliper brakes. OBW-1 has 10mm and 13mm openings, OBW-2 has 11mm and 12mm openings. OBW-3 has a 14mm opening, and the other end fits into the tension springs to rotate the brake on its bolt.

Packaged carded:
OBW-1C, OBW-2C, OBW-3C



Third Hand Brake Tool BT-1

The BT-1 holds caliper brake shoes against the rim while installing the cable. Vinyl coating is easy on the hands and smooth edges allow it to be easily attached and removed. Chrome plated, heat treated spring steel.



Brake Toe-In Tool BT-3

The Brake Toe-In-Tool is used for aligning caliper brake pads in relation to the rim. Brake pads that are perfectly parallel to the rim will "squeal." Park Tool's BT-3 allows pads to be easily "toed-inward." Simply place tool on flats of caliper arms and gently twist. Hardened, chrome plated chrome-moly with a vinyl coated handle for good grip.



Adjustable Third Hand Brake Tool BT-5

Designed to be used on all brakes, caliper and cantilever. The BT-5 can be used on many different parts of brakes—against shoe, mounting bolt, etc., whatever is more convenient. Squeeze handle and turn knob to lock in place. Chrome plated and vinyl coated to protect the brake finish.

1983



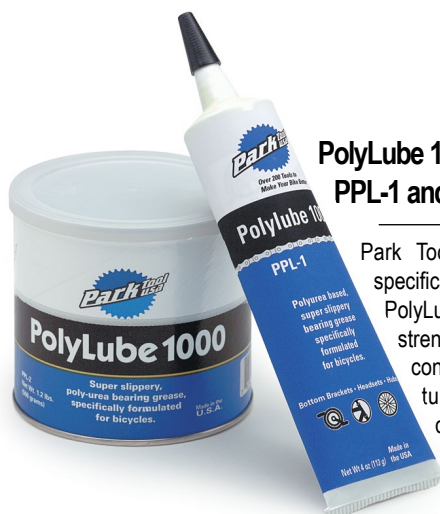
Bike Cleaning Brush Set BCB-4

A clean bike looks great, performs better, lasts longer, and is easier to maintain. Now with the BCB-4 Bike Cleaning Brush Set, having a clean bike is easier than ever. The BCB-4 contains four brushes, each specially designed for a specific cleaning purpose: a double-ended gear cleaning brush, a tire and frame tube cleaning brush, a frame cleaning sponge brush, and a tapered detail brush. "Sure Grip" dual density handles insure a positive grip even with wet hands. Imported.

GearClean® Brush GSC-1

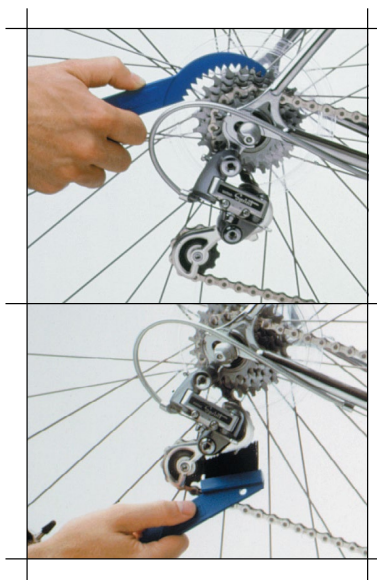
Park Tool's patented GearClean Brush has a unique design. A large comfortable handle with a curved, toothed-end reaches dirt deep between the gears, and tough nylon bristles clean the derailleur and chain. Saves wear and tear on your chain and freewheel. Works great on brakes or other places where dirt collects. 10 speed compatible. Handy size to take along for quick cleaning anywhere. Made of sturdy nylon. **Packaged carded: GSC-1C**

A new Pedal Wrench, 3-way Hex Wrenches, and Heavy Duty Head and Hanger Wrenches were introduced. Eric Hawkins joins Park Tool, working in the factory to "learn the ropes."



PolyLube 1000 Lubricant PPL-1 and PPL-2

Park Tool's poly-urea lubricant was developed specifically for bicycle maintenance and repair. PolyLube 1000 has an extremely high shear strength to protect vital parts under extreme conditions. PolyLube 1000 also repels moisture and is compatible with conventional greases. Available in a handy four-ounce tube (PPL-1) and a one-pound tub (PPL-2).





Cyclone® Chain Scrubber CM-5

The CM-5 Cyclone Chain Scrubber uses an extra large solvent reservoir and a series of rotating brushes to get chains really clean. A magnet at the bottom of the Cyclone's solvent reservoir draws particles scrubbed from the chain, effectively keeping them from being redistributed on the chain during cleaning. Durable sponge material draws solvent from the chain as it exits the Cyclone, reducing drips and mess. To make it easy to control and use, we've even added a handle. Works with all multi-speed bikes and some single-speed models.



Chain Gang Chain Cleaning System CG-2

A dirty drivetrain causes poor shifting and unnecessary wear to expensive parts. The Chain Gang contains everything needed to quickly and easily clean the chain, freewheel cogs, and chainrings. The Chain Gang includes a CM-5 Chain Scrubber, a GSC-1 GearClean® Brush, and an 8 oz. (237 mL) bottle of BIO ChainBrite™. The CG-2 works on all derailleur bikes and many 3-speed and coaster brake bikes.



Nitrile Gloves Mechanics MG-1

MG-1 Nitrile Gloves keep hands free of grime and protected from potentially harmful chemicals and solvents. MG-1 Nitrile Gloves are thin enough to maintain finger dexterity, yet tough enough to resist snags. They provide superior fit, are easy to slip on and off, and can even be re-used. Sizes M, L, and XL. Imported.



ChainBrite™ CB-1

Our original formula ChainBrite is specially formulated to use with Park Tool Chain Scrubbers. It quickly dissolves grease and grime on parts, as well as chains. Handy flip-top lid for easy pouring.

BIO ChainBrite™ CB-5

Bio ChainBrite quickly cuts grease and grime on chains and other components but is biodegradable and will not harm rubber seals or plastic parts. Contains no noxious fumes. Flip-top lid makes pouring easy.

1986



A new revolutionary chain cleaner, the "ChainMate", was introduced. The need for a light-duty consumer repair stand was recognized and the PCS-1 was born.



Plier Type Chain Tool CT-2

The CT-2 is designed for fast, easy removal or repair of chains. The tremendous leverage generated removes even the toughest rivets. To use, simply put the chain roller in the built-in recess and squeeze the handles. The travel adjusts to return the rivet back the proper distance. Use CTP replacement pins below.

Replacement Chain Tool Pin CTP

These pins (not shown), fit Park Tool's CT-1, CT-2, CT-3 and CT-7 Chain Tools. Made from hardened alloy tool steel.

Package carded in pairs: CTP-C

Replacement Chain Tool Pin CTP-5

These pins (not shown), fit Park Tool's CT-5 Mini Chain Brute Chain Tool. Made from hardened alloy tool steel.

Package carded in pairs: CTP-5C

Repair Help

Chain installation:

www.parktool.com/repair_help/chain.shtml

Chain sizing:

www.parktool.com/repair_help/chainsizing.shtml



Screw Type Chain Tool CT-3

Because of the tremendous force needed to remove chain pins, our Screw Type Chain Tool is made from investment cast steel. Along with superior strength and durability, the CT-3 features a handy "loosening shelf" to remedy stiff links after reassembly. The fine thread and comfortable size enable easy removal of even the toughest chain pins. Like all Park Tool Chain Tools, it's easy to use and built to last.



Mini Chain Brute Chain Tool CT-5

This small chain tool goes anywhere and actually performs like a shop quality tool. The fine thread, special "V"-shaped handle, and super strong replaceable pin make chain removal and installation a breeze. The CT-5 works on any derailleur chain and has a "shelf" for loosening tight links. At only 77 grams, it's the perfect take-along chain tool.

Packaged carded: CT-5C



Screw Type Chain Tool CT-7

The CT-7 Chain Tool is specifically designed to work on the wide and tall 3/16" BMX/freestyle chains now becoming popular. The CT-7 also works on 1/8" BMX/freestyle chains. Made from investment cast steel for strength and durability, the CT-7 has a replaceable driving pin (part CTP), a fine thread, and a comfortable handle. Please note: The CT-7 will not work on 3/32" derailleur or 3/32" BMX chains.



Chain Checker CC-2

To alleviate poor shifting and uneven drive train wear, most manufacturers recommend chain replacement at or before 1% stretch. Now you can quickly and accurately determine the wear and stretch of any chain with the Park Tool Chain Checker. Simply insert the Chain Checker's pins into two links, press the swing arm gauge tight, and then check the gauge window for an accurate reading.

Packaged carded: CC-2C

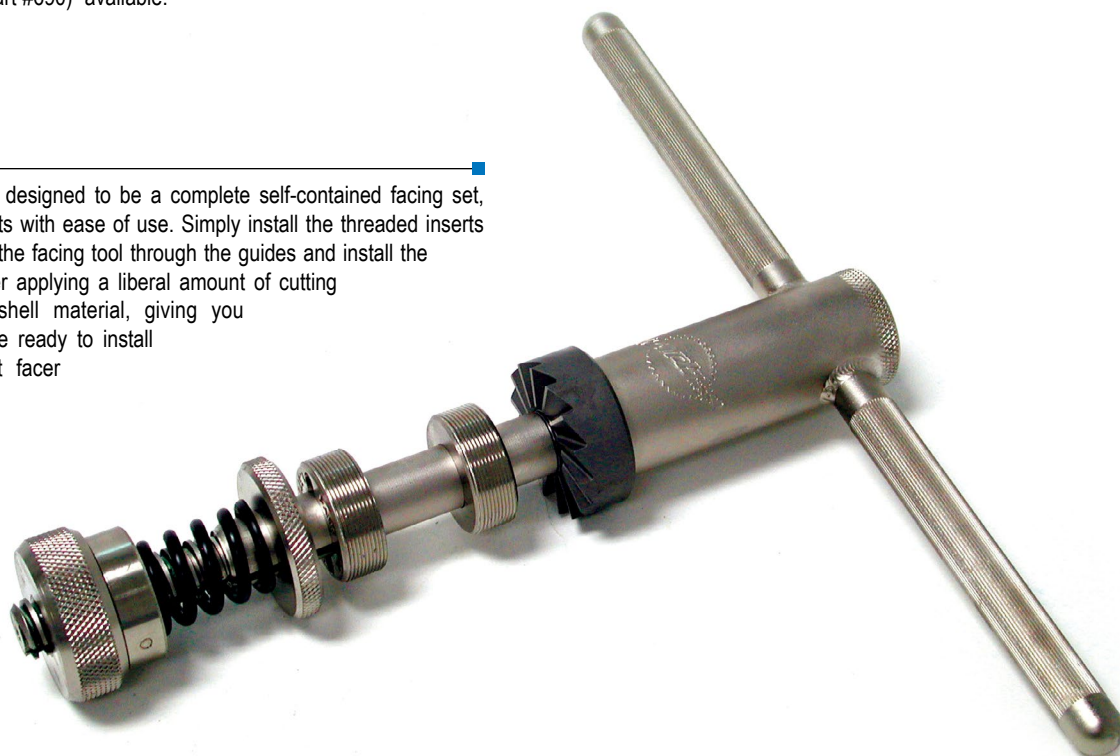
Bottom Bracket Tapping & Facing Set BTS-1

The BTS-1 is a precision tool system which provides a piloted means of tapping the threads in the bottom bracket shell of a frame. After tapping, the taps act as guides to keep the included facing cutter perfectly square with the axis of the bottom bracket shell. The BTS-1 includes English taps, 1.370" x 24 TPI right hand thread for the adjustable cup, and 1.370" x 24 TPI left hand thread for the fixed cup. Italian thread taps, 36mm x 24 TPI right hand thread (Part #693), for the adjustable and fixed cups are available as accessories. Replacement facer (Part #690) available.



Bottom Bracket Facing Set BFS-1

The Bottom Bracket Facing Set is designed to be a complete self-contained facing set, combining top quality precision parts with ease of use. Simply install the threaded inserts using the facer handle, then insert the facing tool through the guides and install the tension spring and speed nut. After applying a liberal amount of cutting oil, the BFS-1 easily cuts the shell material, giving you a clean, faced surface. Now you're ready to install the bottom bracket. Replacement facer (Part #690) available.



1989

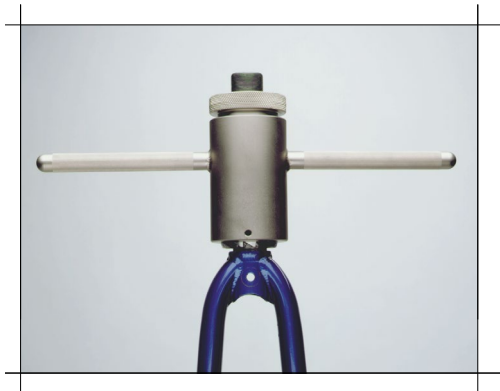


Park Schwinn building was sold and a new 16,500 square ft. building was constructed, large enough to accommodate a growing tool business.



Crown Race Cutting Tool CRC-1

To insure proper headset performance and longevity, special attention must be given to accurately machine the fork's crown race seat. The CRC-1 is a professional quality machining tool for milling both the outer edge and lower surfaces of the crown race seat. A unique adjusting system allows a tight fit of the tool on any fork, threaded or unthreaded, (even forks with externally butted steerer tubes), ensuring a smooth, accurate cut and proper alignment of the fork in the frame. The CRC-1 Crown Race Cutting Set includes high speed steel cutters and adjustable collets to machine 26.5mm and 27.1mm crown race seats on 1" forks and 30.1mm crown race seats on 1-1/8" forks.



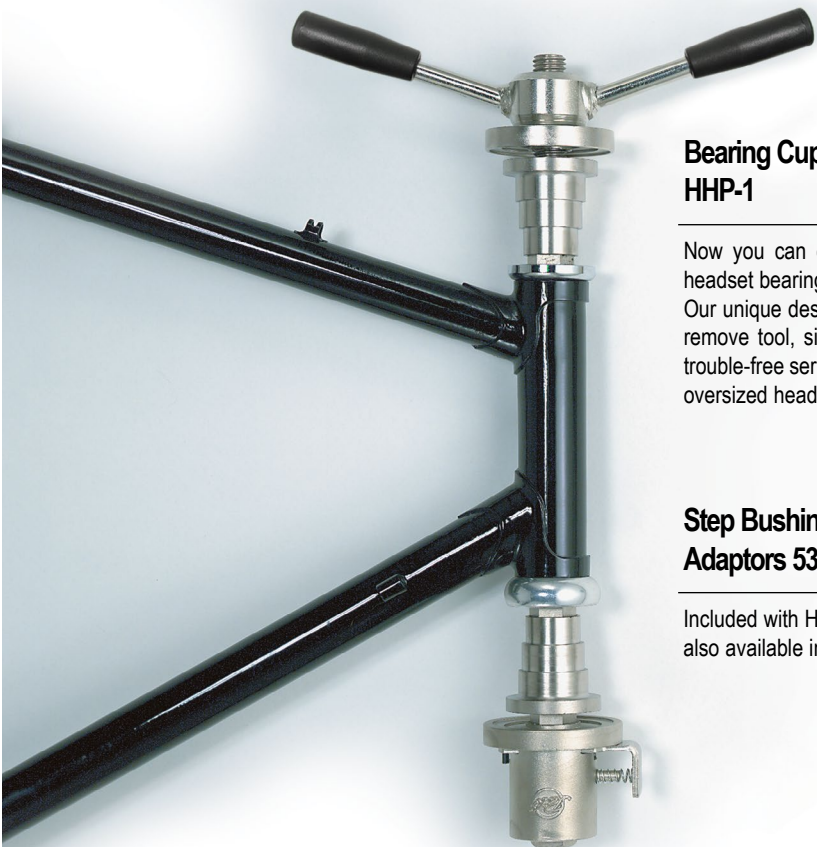
Fork Threading Set FTS-1

The FTS-1 Fork Threading Set is designed for cutting new threads and for chasing existing threads on fork columns that are not chromed. The FTS-1's expandable cutting dies are made from the highest quality high speed steel for precision cutting and long life. The unique thread guide system used with the FTS-1 is specially designed to allow the metal chips and shavings that result during use to fall completely through the guide, preventing damage to the fork threads and the tool. The FTS-1 includes die handles, 1" x 24 tpi cutting die (Part #606), and 1" cutting guide (Part #610). 1-1/8" x 26 die (Part #607), 1-1/4" x 26 die (Part #608), 1-1/8" guide (Part #611), and 1-1/4" guide (Part #612) are available as accessories. Die handles fit all three sizes of dies and guides.



The BFS-1 uses a powerful spring that can apply significant pressure to the #690 facer. The BFS-1 relies on hand pressure to face the shell. The BFS-1 is useful for frame builders and others who need to remove large amounts of metal from the shell, while the facing feature of the BFS-1 is useful for "cleaning up" minor amounts of paint and metal from the face of the bottom





Bearing Cup Press HHP-1

Now you can easily and accurately align and press in one-piece crank hanger and headset bearing cups. Eliminate damaged, dented, chipped, or misaligned bearing cups. Our unique design permits instant removal after cups are seated, with no unscrewing to remove tool, simply slide off. The entire tool is heat treated and nickel-plated to give trouble-free service. Stepped bushings provide a precise fit and alignment for regular and oversized head cups. Extra long handles make it easier than ever to press cups.

Step Bushing Cup Adaptors 530-2

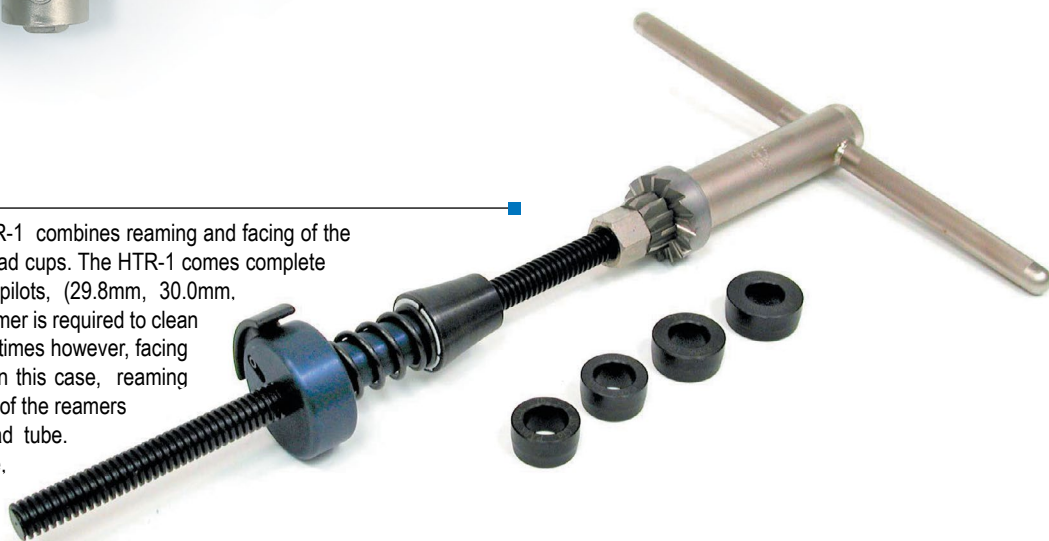
Included with HHP-1,
also available in pairs



Head Tube Reaming and Facing Set HTR-1

Proper frame preparation is very important. The HTR-1 combines reaming and facing of the head tube to create a perfect fit for most sizes of head cups. The HTR-1 comes complete with a 30.0mm reamer, and four different size pilots, (29.8mm, 30.0mm, 33.8mm, and 36.8mm). There are cases when a reamer is required to clean out or increase the diameter of the head tube. Most times however, facing of the head tube for good cup fit is the objective. In this case, reaming is not necessary and the pilots can be used in place of the reamers to keep the tool straight and create a faced head tube.

The unique part of the HTR-1 is the quick-release, quick-adjust feature. The bottom portion can slide off and on easily without the long threading process. This portion of the tool can still be fine tuned while in use. The tapered centering cone unit rides on a bearing for extra smooth operation. All cutting surfaces are top quality and extra sharp.



Additional Reamers and Facers Available for Use With HTR-1:

751	30.0mm Reamer. For reaming head tubes using 1 inch headsets
754	33.8mm Reamer. For reaming head tubes using 1-1/8 inch headsets
755	36.8mm Reamer. For reaming head tubes using 1-1/4 inch headsets
690	Facing Cutter. For facing head tubes using 1, 1-1/8, and 1-1/4 inch headsets
690-XL	Facing Cutter. Used with the 768 Pilot (purchased separately) to face head tubes using "low profile" headsets with cups, such as Cane Creek Zero Stack and FSA Orbit Z
756S	Head Tube Reaming and Facing Cutters. Used with the 750 Centering Cone Adaptor (purchased separately) to machine head tubes using "integrated" headsets without cups using a 41mm bearing and 45 degree angular bearing contact, such as Cane Creek and some FSA integrated headsets. Includes both upper and lower cutters
768	43.8mm Pilot. Used with the 690-XL Facing Cutter and 750 Centering Cone Adaptor (purchased separately) to face head tubes using "low profile" headsets with cups, such as Cane Creek Zero Stack and some FSA headsets
758-S	Reaming/Facing Cutter. Used with the 750 Centering Cone Adaptor (purchased separately) to ream and face head tubes using "OnePointFive" standard headsets
750	Centering Cone Adaptor. Must be used when reaming or facing head tubes using "low profile", "integrated", and "OnePointFive" headsets



Park Tool bottom bracket and headset cutting facers, reamers and taps are made from high-speed tool steel. Apply generous amount of machining cutting fluid, such as Park Tool CF-1, often during use. Do not allow cutting tools to bang or strike other tools, as this may damage cutting surface, and keep cutting tools clean. With use, the cutting edge will dull and require re-sharpening. While there are many variables that play a role in how long a cutting tool will stay sharp (e.g. technique used, amount and type of lubrication used, type of material being machined, etc.), in general, have the tools re-sharpened once a year. Tools can be re-sharpened by The Tool Grinder (805.546.1331), a service that specializes in sharpening cutting tools for the bike industry, or by a local industrial tool grinding company.

1992



Arthur Engstrom decides to retire and a partnership of over 36 years comes to an end.



Head Cup Remover RT-1

The Park Tool Head Cup Remover makes headset cup removal easy. The tool is pulled through the frame until the flared ends snap in behind the cup. A blow on the tool head removes the cup. Fits standard and over-size headsets. Strong, heat treated alloy steel with nickel finish.



Threadless Fork Saw Guide SG-6

Designed to ensure a straight, clean cut on threadless forks, the SG-6 fits 1", 1-1/8" and 1-1/4" forks. A must for use with threadless fork systems. Simply slide the guide onto any threadless fork, clamp it down, and cut using the narrow cutting slot. Heat treated for long life. For threaded forks, use SG-5 Guide Set which cleans the threads after cutting.



Threadless Nut Setters TNS-1 and 3

The Threadless Nut Setter is used to install the star-fangled nut found on AheadSet® and other threadless headset systems. Thread the nut onto the TNS, insert into the fork stack, and tap it in with a hammer. Sets the star-fangled nut to 15mm and keeps it straight. New longer (5-3/8") handle helps prevent pinched fingers. Uses Part 822 Replacement Set Screws.

TNS-1 fits 1" and 1-1/8" forks

TNS-3 fits Freestyle Aheadset® with hollow pull up bolt.



Park Tool Cutting Fluid CF-1

The use of cutting oil or cutting fluid is extremely important when performing any cutting, tapping, facing, or reaming operation. Park Tool Cutting Fluid is a high quality, environmentally safe cutting fluid that extends tool life and makes any frame prep job easier and safer. Park Tool Cutting Fluid can effectively be used on all metals (except magnesium). 8 oz. (237 mL) bottle.



Saw Guide Set SG-5

Cut any fork quickly and easily with these handy fork stack cutting guides. The SG-5 Guide Set contains a guide for each of the three tube diameters 1", 1-1/8", and 1-1/4". Heat treated for long life, each guide cleans the freshly cut threads upon removal so headset parts install easily. Cut as little as 1mm from any fork.

Also available individually:

SG-1 1" cutting guide

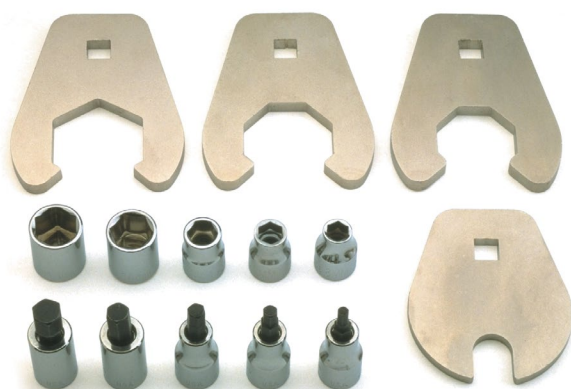
SG-2 1-1/8" cutting guide

SG-3 1-1/4" cutting guide



Universal Crown Race Puller CRP-1

The CRP-1 is a precision tool for quickly and easily removing the headset crown race from the crown race seat of the fork. Universal design works with 1", 1 1/8", 1 1/4" and 1.5 crown race/fork (suspension or rigid) combinations. To use, simply turn the two small T-handles to press the thin-edged wedges under the crown race. Then turn the large T-handle to completely pull the crown race from the fork. No more hammer and punch! All steel construction for long life. Replaceable wedges (part #1170-2, two required).



Torque Wrench Sockets and Bits TWB-4 through TWB-368

4mm hex bit	TWB-4
5mm hex bit	TWB-5
6mm hex bit	TWB-6
8mm hex bit	TWB-8
10mm hex bit	TWB-10
15mm pedal crow's foot	TWB-15
32mm 8-point crow's foot	TWB-32
36mm 6-point crow's foot	TWB-366
36mm 8-point crow's foot	TWB-368

Torque Wrench Crow's Feet and Bit Set TWB-1

We've put together this exclusive set of sockets and bits specifically for bicycle mechanics. Our 14-piece set includes 8, 9, 10, 14, 15mm sockets; 4, 5, 6, 8, 10mm hex bits; 15mm pedal crow's foot, 32mm 8-point crow's foot, 36mm 6-point crow's foot, and 36mm 8-point crow's foot.

Torque Wrenches TW-1 and TW-2

Because torque specifications are now given for most parts and accessories, Park Tool offers two tough, accurate torque wrenches. The TW-1 is 1/4" drive and ranges from 0-60 inch pounds with compatible metric equivalents. The TW-2 is 3/8" drive and ranges from



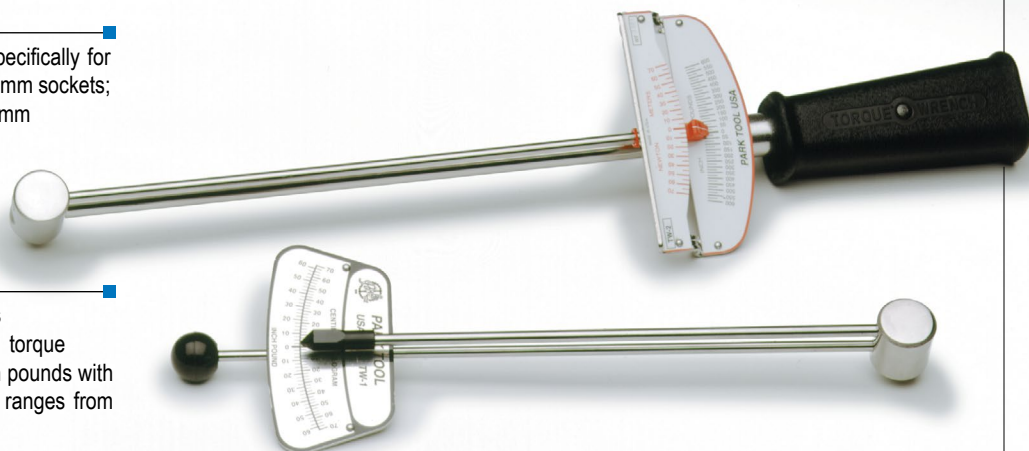
Crown Race Setting System CRS-1

We've taken a fresh new approach to crown race installation. Traditionally, a mechanic would slam a tube down onto the bearing surface to "set" the race in place. The CRS-1 offers a different approach that offers faster, safer, and more precise installation. The bearing surface is spared a direct hit by using different inserts to ensure proper fit on the race. Choose the correct insert then slide the tube over the fork tube and into the top end of the insert. Using a hammer, tap firmly on the end cap of the tube and seat the race into its proper place safely and accurately. The CRS-1 set includes one universal setting tube, three 1" inserts, and three 1-1/8" inserts.



Crown Race Setting Ring #838

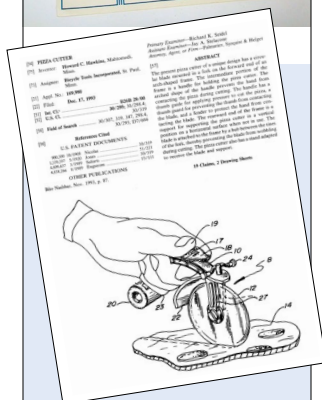
Used in conjunction with the CRS-1 Crown Race Setting System to install the special crown race used on 1 1/8" and 1 1/16" Klein Aeros and Trek Superlight Composite Forks.



Repair Help

Recommended torque settings for bicycle components: www.parktool.com/repair_help/torque.shtml

1993

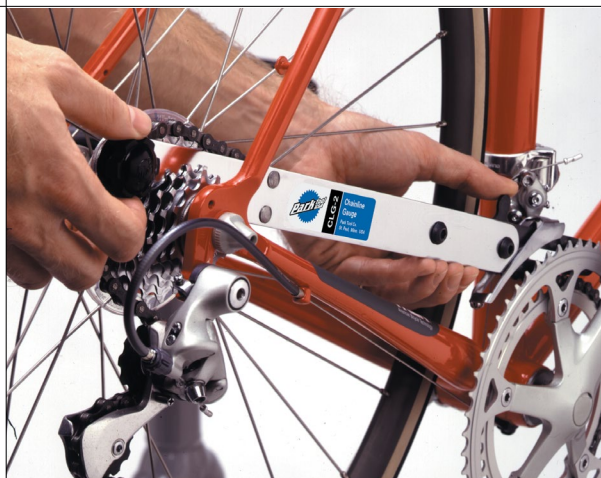


New, novel Pizza Cutter was introduced, and granted a U.S. patent. Close to 100,000 have been sold over the years



Frame Alignment Gauge FAG-2

Many bicycles will not shift or track properly because the front and rear wheels are not in line with the frame. If these conditions still exist after wheel and derailleur adjustments, the seat stays, chain stays, and rear drop-outs of the frame may be misaligned. For years the accepted method to check the alignment of the rear drop-out was to run a string on either side. This method does work to some extent. However, it is not accurate because the measurement is not taken at the drop-out. With the Park Tool Frame Alignment Gauge the alignment can be checked quickly and accurately at the drop-out. Retractable pointer to fit all sizes and types of bicycles.



Chainline Gauge CLG-2

The Park Tool Chainline Gauge is a terrific help in diagnosing poor shifting or erratic chain characteristics. Use of this tool can help isolate the causes which range from an improperly installed rear wheel, misaligned dropouts, incorrectly dish wheels, bent rear triangle, or bottom bracket problems. The Chainline Gauge is accurate and simple to use.



Derailleur Hanger Alignment Gauge DAG-1

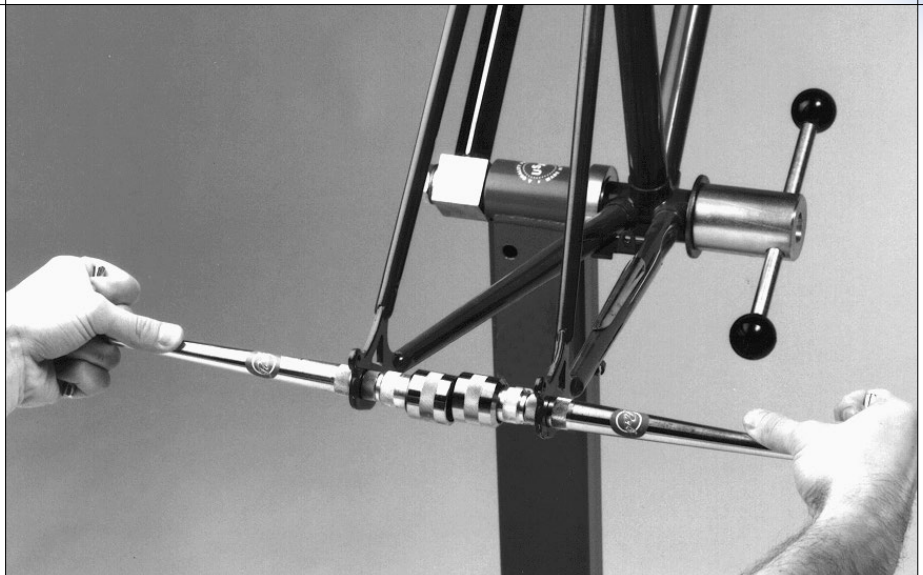
The Derailleur Hanger Alignment Gauge can help solve a multitude of derailleur shifting problems, most notably with index shifting systems. This tool is extremely steady in operation and is simple to use. The tool threads directly into the derailleur hanger. The gauge bar holds a gauge which marks the distance to the wheel. The gauge then is rotated with the wheel to the 6, 9, and 12 o'clock positions, noting any differences in measurements. The alignment of the derailleur hanger is accomplished by applying pressure to the tool's arm. The results can be checked instantly. The DAG-1 is made of heavy-gauge steel and is chrome plated for long shop life.

Frame and Fork Straightening Tools

This section is devoted to our frame and fork straightening tools. Many bicycles cannot be properly repaired or adjusted because their frames and forks are no longer true. With the high cost of new bicycles and replacement frames and forks, straightening can be a viable, cost-effective alternative. Many damaged bicycles can be safely straightened and repaired when the proper tools are used by skilled mechanics. When these tools are used to straighten and assure the alignment of a frame or fork, the repaired bicycle will be safer to ride.

CAUTION

During any repair, safety should always come first. Customers should be advised prior to straightening that not all bicycles can be repaired. After alignment, all frames and forks should be carefully inspected for cracks or kinked tubes. A customer should be advised when certain conditions render a bicycle unsafe to ride.



Frame and Fork End Alignment Gauge Set FFG-1

There are occasions, even on new bikes, when the frame and fork drop-outs are not parallel, creating bent axles or skewers, poor tracking, and even problem shifting. The Park Tool Frame and Fork Alignment Gauge Set was designed to align the drop-outs easily without elaborate fixtures. They quickly show whether the drop-outs are parallel and produce plenty of leverage to straighten them. These Park Tool gauges adjust to compensate for various hub widths. A caliper is provided for checking this dimension.



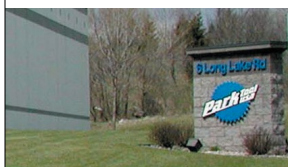
The FFG-1 is designed for dropouts using 10mm or smaller axles. Attempting to bend oversized axle dropouts may damage the tool.



Frame and Fork Straightener FFS-1

The Park Tool Frame and Fork Straightener is a versatile and productive tool. The open hook design enables it to straighten not only frames and forks, but also cranks and handlebars. Vinyl coating on the hook and on the fulcrum pad protects painted surfaces. The hook has over 8" of adjustment. Reinforced to prevent flexing.

1997



Even after one addition, the Park Tool factory was too small. A new plant was built, this time encompassing over 32,500 square feet.



**Park Tool Display System
PDR-4**

NEW



"The Right Tool for the Job". Over 4,000 bike shop owners worldwide rely on Park Tool Displays to help sell tools. And now, the newly updated PDR-4 Park Tool Display Center makes it easier than ever. A brand new mix of tools for maintaining most bikes, attractive new packaging and graphics, a copy of our Home Mechanic Tool Selection Guide, and a versatile display that can be easily rolled from one location in the shop to another. It all adds up to create an impressive, well-defined tool and information center that sends your customers the message they've come to the right place for all their bicycle tool needs. If you're serious about selling bicycle tools, the updated PDR-4 Park Tool Display System is the right tool for the job.



**Mini Wall Display
PDR-5**

If you don't have the space for a full display system, check out the PDR-5 Mini Wall Display. It's a great way to get your feet wet and to discover how profitable selling tools can be.

**Display Center Refill Kits
PDR-4RK and PDR-5K**

Keep your PDR-4 Display Center or PDR-5 Mini Wall Display stocked with a full selection of the high quality tools your customers want with a PDR-4RK or PDR-5RK Refill Kit—special packages of the fastest selling Park Tool products at significant savings.





Spoke Wrench Belt BLT-1

With a buckle modeled after our world famous spoke wrench design, the new BLT-1 Spoke Wrench Belt is the perfect compliment to the wardrobe of any cyclist or mechanic. The buckle is made from investment cast stainless steel and the belt is woven nylon. One size fits waists up to 48".

T-Shirt TSL-1B

Our cotton T-shirt is pre-shrunk and features a small two-color logo on the breast and an extra large two-color logo on the back. Sizes M, L, XL, and XXL.

Big Wheel™ Pizza Tool® PZT-1

What bike shop would be complete without a good pizza cutter? The PZT-1 just happens to be a top-quality pizza cutter that looks like a high-wheeler. No hidden use, just a pizza cutter. Available only in the world famous "Park Tool Blue". Comes complete with display stand and gift box.

Shop Apron SA-1

Protect your clothes and gain the advantage of large pouch pockets whenever you work in the shop. Our full-length, shop quality aprons are made of a heavy 7-ounce poly cotton will for comfort and durability. Navy blue with white embroidered Park Tool logo.



Mechanic's Shirt MS-1

The MS-1 Mechanic's Shirt is an oversized version of the traditional mechanic's shirt. It has two pockets and is made from a wrinkle-free 65% poly/35% cotton blend for long wear and good looks. Sizes M, L, XL, and XXL.

Pint Glass PNT-1

Featuring a three color Park Tool logo, the PNT-1 Pint Glass is made from heavyweight, dishwasher safe glass.

Ball Cap HAT-1

Our cap features an embroidered Park Tool logo, a poly/wool fabric, and an adjustable backstrap.

Coffee Mug MUG-1

There's nothing better than a steaming cup of java to start your day. And there's no better place to put that java than in a black ceramic Park Tool mug. Both sides of the mug feature the Park Tool logo in blue and white.

Heavy Duty Shop Apron SA-3

Once you try on this apron, there's no going back to standard aprons. The SA-3 is made from heavy 10 oz. cotton canvas and has two rows of bar tack reinforced pockets for stashing pens, parts, tools, etc. The special crossback design removes pressure from the neck for all day comfort. A nylon quick release makes the apron easy to adjust take off. A full 35" in length, the bottom 7" of the apron can be snapped up for a custom height fit. An embroidered Park Tool logo makes the apron as good looking (even when it's dirty) as it is functional.



Toilet Paper Holder TP#2

Our Educational Director fabricated one of these a couple years ago for our new manufacturing facility. Since then, visitors have regularly commented on it and asked how they could get one. They are now available, ready to roll and unroll. The TP#2 features a TIG welded steel frame, ball bearing headset, chrome finish, and a quick release skewer for fast roll changes. The perfect accessory for the home or shop bathroom. Imported.



Shop Clock PC-1 and PC-2

These two wall clocks will dress up any shop. The PC-1 features a real rubber tire, chrome rim, two color logo, quartz mechanism, and back-lit face (110v outlet and AA battery required.) The PC-2 is an unlit version. It uses the same face, tire, rim, and mechanism - just no light.

New for 2003



Torx Wrench Set
TWS-2
Page 22



Spoke Tension Meter
TM-1
Page 11



Universal Crown
Race Puller
CRP-1
Page 38



Rescue Tool
MTB-3
Page 18

Heavy Duty Steel Tire
Lever Set
TL-5
Page 13



Rescue Tool
MTB-7
Page 18



Home Mechanic
Floor Pump
PFP-3
Page 14



Professional Mechanic
Floor Pump
PFP-2
Page 14



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